

3M Automotive Aftermarket Products



Automotive Aftermarket Products

3M



Over 80 years ago 3M™ invented and introduced our first automotive product into the automotive manufacturing market. With the ensuing growth of cars on the road 3M product's began to be used outside the manufacturing arena and this new market gave birth to the Automotive Aftermarket Division.

The 3M Automotive Aftermarket Division has become a trusted supplier, innovator and leader in the collision repair industry. We are dedicated to improving the physical and mechanical condition of all types of vehicles. The automotive paint and body shop, mechanical service, bumper repairer, glass replacement, recreational vehicle, and do-it-yourself markets all look to this division for solutions.

In this catalogue you will find reference to our comprehensive Auto Aftermarket range of products, including:

Abrasive Systems

- Cut-off wheels, discs, sheets, belts, rolls and accessories

Filler Systems

- Fillers, putties and glazes

Adhesives and Sealers

- Panel bonding, plastic adhesives and repair, foams and sealants

Masking Systems

- Masking tapes, films, paper, specialty products

Paint Application Systems

- Paint preparation and primer systems

Paint Finishing Systems

- Buffing pads, rubbing compounds, polishes

Marine Products

- Adhesives, sealants, maintenance products

Also featured in this guide are products for occupational health, and environmental safety and cleaning.



For any additional product information or to find your nearest distributor, contact the 3M Automotive Aftermarket Customer Services team free on:

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3M

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3M™ Hookit™ Clean Sanding Discs – Multihole

Premium, high performance discs that utilise a unique spiral, multihole, dust extraction technology to obtain 2–3 times more disc life. The discs attach to a dust-free sander with a hook and loop system. The spiral hole pattern means that disc alignment with the back up pad is not critical. Grades P180 and courser incorporate 3M Cubitron™ ceramic abrasive mineral. The improved dust extraction decreases loading, increases cut and therefore, increases life.

Part No.	Description	Colour	Grades	Size
1820	Hookit Purple Clean Sanding Disc	Purple	P80	150mm
1819			P100	
1818			P120	
1817			P150	
1816			P180	
1815			P220	
1814			P240	
1813			P280	
1812			P320	
1811			P400	
1810			P500	



3M™ Hookit™ 255P+ Abrasive Discs – 15 Hole

High performance discs with hook and loop attachment for use with random orbital sanders. Incorporates Fre-cut™ anti loading coating and 15 dust extraction holes to extend working life.

Part No.	Description	Colour	Grades	Size
50443	Hookit 255P+ Gold Paper Disc	Gold	P80	150mm
50444			P100	
50445			P120	
50446			P150	
50447			P180	
50448			P220	
50449			P240	
50450			P280	
50451			P320	
50452			P360	
50453			P400	
50454			P500	



3M™ Hookit™ 245 paper Discs – 150mm 7 Hole; 125 and 203mm 8 hole

High performance discs with hook and loop attachment system for use on random orbital sanders. Heavy duty paper backing for aggressive stock removal.

Part No.	Description	Colour	Grades	Size
LD800E	245 Hookit Abrasive Disc	Green	P40	125mm
LD800E			P60	125mm
80350	245 Hookit Abrasive Disc	Green	P40	150mm
80351			P60	150mm
80352			P80	150mm
80354			P120	150mm
245	245 Hookit Abrasive Disc	Green	P40	203mm
245			P60	203mm
245			P80	203mm



3M™ Hookit™ Paper Discs

Anti loading coated, high performance, aluminium oxide, abrasive discs with hook and loop attachment.

Part No.	Description	Colour	Grades	Size
255P	Hookit 255P Gold Paper Disc	Gold	P80	125mm
255P			P100	
255P			P120	
255P			P240	
00921	Hookit 236U Fre-cut™ Paper Disc	Gold	P80	76mm
00919			P120	
00917			P180	
00915	Hookit 216U Fre-cut™ Paper Disc	Gold	P240	76mm
00914			P320	
00913			P400	



3M™ Hookit™ No Hole Discs

3M Gold Abrasives are precision coated with high quality minerals and resins to deliver longer-lasting discs that cut through a variety of surfaces, including paint, primer, fibreglass and metal. 3M Hookit No Hole Discs produce uniform, consistent finishes. Product benefits include less wastage due to there being no liners, and the discs being reusable, unlike stick-on discs.

Part No.	Description	Colour	Grades	Size
00983	Hookit 236U No Hole Disc	Gold	P80	150mm
00981			P120	
00980			P150	
00979			P180	
00977	Hookit 216U No Hole Disc	Gold	P240	150mm
00975			P320	
00973			P400	
00972			P500	
00923			P600	
00922			P800	



3M™ Abrasive Discs

3M™ Hookit™ Green Corps No Hole Discs

Containing Cubitron™ abrasive mineral, 3M Hookit Green Corps No Hole Discs provide high cut rates and long life on most materials.

Part No.	Description	Colour	Grades	Size
0515	Hookit Green Corps No Hole Discs	Green	P40	150mm
0513			P60	
0525			P36	203mm
0524			P40	
0522			P60	
0521			P80	
0520			P100	



3M™ Hookit™ Finishing Film Discs – 7 Hole

High performance, aluminium oxide abrasive. Used to level excess orange peel, dust nibs and paint runs in all types of automotive paints. Use these products with an interface pad to scuff surfaces before painting.

Part No.	Description	Colour	Grades	Size
50242	Hookit Finishing Film Discs	White	P600	150mm
50241			P800	
50240			P1000	
50239			P1200	
50238			P1500	



3M™ Trizact™ Hookit™ Abrasive Discs

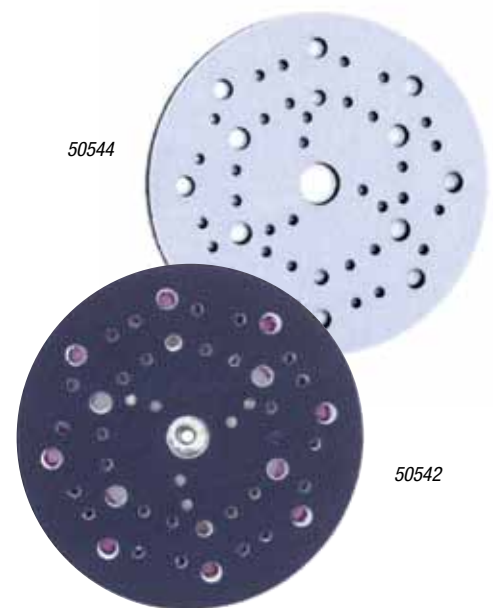
Patterned, precise mineral structures give Trizact abrasives the combination of fast cut and consistent finish every time. Use P1000 foam blending discs for scuff sanding to blend panels prior to painting. Use P1500 clearcoat sanding discs for levelling dust nibs and sanding of mismatched orange peel. Finally, use P3000 foam discs for removing P1200-P1500 grade sand scratches prior to use of 3M™ Perfect-It™ Paint Finishing System.

Part No.	Description	Colour	Grades	Size
2090	Trizact Hookit P1000 Blending, Foam Backed Disc	Grey	P1000	76mm
2091				150mm
2094	Trizact Hookit P1500 Clear Coat Sanding Disc	Grey	P1500	76mm
2088				150mm
2087	Trizact Hookit P3000, Foam Backed Disc	Grey	P3000	76mm
2085				150mm



3M™ Hookit™ Abrasive Disc Accessories

Part No.	Description	Size
5771	Soft Interface Pad	76mm
50544	Multi-hole Interface Pad (10mm)	150mm
2322	Conversion Face (Hookit II™ to Hookit™)	76mm
2329		150mm
9145	Disc Pad Holder	115mm
50540	Back-up Pad Standard Rupes (fixed stud) M8	150mm
50541	Back-up Pad Soft Rupes (fixed stud) M8	150mm
50542	Back-up Pad Standard Festo (loose nut) 5/16"	150mm
50543	Back-up Pad Soft Festo (loose nut) 5/16"	150mm



3M™ Cubitron™ II Fibre Discs

Leave conventional abrasives in the past and do more than you thought possible with Cubitron II Fibre discs.

3M Cubitron II Fibre Discs are made with revolutionary 3M precision-shaped ceramic grain technology, engineered with ultra sharp, fast-cutting points that wear evenly, run cool and optimise mineral breakdown to maximise disc life.

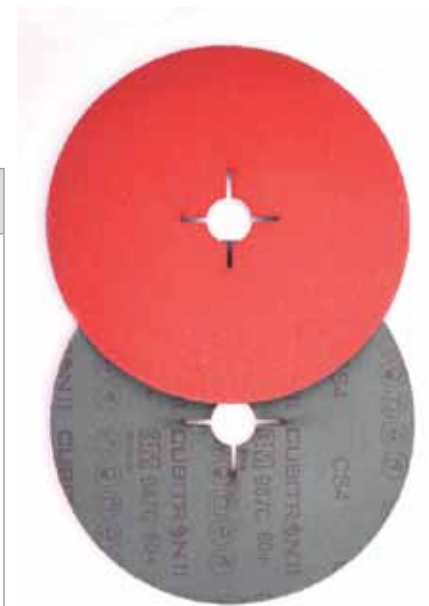
- + More productivity
- + More throughput
- + More disc life
- + More comfort
- + More grinding speed

Cuts faster, grinds cooler and lasts longer.

3M™ Cubitron™ II Fibre Disc 982C

Your complete mild steel solution.

Size (mm)	Grade	MOS*	Order ID	Recommended Accessories	Recommended Accessories
100 x 16	36+	13,300	60440230021	Back-up Pad PN07312 XC003410104	Angle Grinder
100 x 16	60+	13,300	60440230039		
100 x 16	80+	13,300	60440230047		
115 x 22	36+	13,300	60440229288	Back-up Pad PN09583 XC003410039	
115 x 22	60+	13,300	60440229353		
115 x 22	80+	13,300	60440229379		
125 x 22	36+	12,000	60440229270	Back-up Pad PN09584 XC003410047	
125 x 22	60+	12,000	60440229361		
125 x 22	80+	12,000	60440229403		
180 x 22	36+	8,600	60440229262	Back-up Pad PN09921 DC272921404	
180 x 22	60+	8,600	60440229379		
180 x 22	80+	8,600	60440229411		



3M™ Cubitron™ II Fibre Disc 987C

Your complete stainless steel solution.

Size (mm)	Grade	MOS*	Order ID	Recommended Accessories	Recommended Accessories
100 x 16	36+	13,300	60440230054	Back-up Pad PN07312 XC003410104	Angle Grinder
100 x 16	60+	13,300	60440230062		
100 x 16	80+	13,300	60440230070		
115 x 22	36+	13,300	60440229312	Back-up Pad PN09583 XC003410039	
115 x 22	60+	13,300	60440229577		
115 x 22	80+	13,300	60440229619		
125 x 22	36+	12,000	60440229304	Back-up Pad PN09584 XC003410047	
125 x 22	60+	12,000	60440229585		
125 x 22	80+	12,000	60440229627		
180 x 22	36+	8,600	60440229296	Back-up Pad PN09921 DC272921404	
180 x 22	60+	8,600	60440229593		
180 x 22	80+	8,600	60440229635		



3M™ Cut Off Wheels

Green Corps Cut-Off Wheels

Green Corps Cut-Off Wheels utilise Cubitron™ abrasive mineral which provides high cut rates and longer life on most materials, including stainless steel, mild steel and fibreglass. Do not use on tools without appropriate guards.

Part No.	Description	Colour	Size	MOS*
01989	Green Corps Cut-Off Wheel	Green	76 x 0.8 x 9.5mm	35,000 rpm
01994			100 x 0.8 x 9.5mm	21,000 rpm



3M™ Grinding Discs

Green Corps Flexible Grinding Discs

The Type 27 Green Corps Flexible Grinding Discs feature the Cubitron™ abrasive mineral that provides a higher cut rate and longer life compared to most other discs. Suitable for use on most metals. Discs must be used with plastic hubs supplied in each pack of 20.

Part No.	Description	Colour	Size	MOS*
-	P36 Flexible Grinding Disc	Green	100 x 2 x 16mm	15,300 rpm



WA Flexible Grinding Discs

The Type 27 WA Flexible Grinding Discs feature white aluminium oxide mineral. Their increased flexibility puts more grinding surface on the job, resulting in faster cut, longer life and finer finish. Can be used on all metals, especially suited for stainless steel.

Part No.	Description	Colour	Size	MOS*
WAG46	P46 WA Flexible Grinding Disc	Red/Orange	100mm	15,300 rpm
			115mm	13,300 rpm
			125mm	12,200 rpm
			180mm	8,500 rpm



*Maximum Operating Speed

3M™ Abrasive Discs

3M™ Fibre Discs 581C

General purpose fibre disc for weld removal, grinding and blending. Zirconia mineral is suitable for use on all metals.



Part No.	Description	Colour	Grades	Size	MOS*
61740	581C Fibre Disc	Blue	P24	100mm x 16mm	15,300 rpm
61741	581C Fibre Disc		P36	100mm x 16mm	
61742	581C Fibre Disc		P50	100mm x 16mm	
61743	581C Fibre Disc		P60	100mm x 16mm	
61744	581C Fibre Disc		P80	100mm x 16mm	
61747	581C Fibre Disc	Blue	P24	115mm x 22mm	13,300 rpm
61748	581C Fibre Disc		P36	115mm x 22mm	
61749	581C Fibre Disc		P50	115mm x 22mm	
61750	581C Fibre Disc		P60	115mm x 22mm	
61751	581C Fibre Disc		P80	115mm x 22mm	
61753	581C Fibre Disc		P120	125mm x 22mm	
61754	581C Fibre Disc	Blue	P24	125mm x 22mm	12,200rpm
61755	581C Fibre Disc		P36	125mm x 22mm	
61756	581C Fibre Disc		P50	125mm x 22mm	
61757	581C Fibre Disc		P60	125mm x 22mm	
61758	581C Fibre Disc		P80	125mm x 22mm	
61760	581C Fibre Disc		P120	125mm x 22mm	
61761	581C Fibre Disc	Blue	P24	180mm x 22mm	8,500rpm
61762	581C Fibre Disc		P36	180mm x 22mm	
61763	581C Fibre Disc		P50	180mm x 22mm	
61764	581C Fibre Disc		P60	180mm x 22mm	
61765	581C Fibre Disc		P80	180mm x 22mm	

*Maximum Operating Speed

Abrasive Disc Grades and Diameters

		WAG46	581C	245	245	245	255P	236U	236U
	Green Corp Flexible grinding disc	WA Flexible grinding disc	Fibre Disc	Hookit 245 Sanding Disc - 7 hole	Hookit 245 Sanding Disc - 8 hole	Hookit 245 Sanding Disc - no Hole	Hookit 255P Gold Paper Disc - No Hole	Hookit 236U Frecut Paper Disc - No Hole	Hookit 236U Frecut Paper Disc - No Hole
P24			●●●●						
P36	●		●●●●			●			
P40				●	●●	●●			
P46		●●●●							
P50			●●●●						
P60			●●●●	●	●●	●●			
P80			●●●●	●	●	●	●	●	●
P100						●	●		
P120			●●	●			●	●	●
P150									●
P180								●	●
P220									
P240							●		
P280									
P320									
P360									
P400									
P500									
P600									
P800									
P1000									
P1200									
P1500									
P3000									

Diameter 50mm ● 76mm ● 100mm ● 115mm ● 125mm ● 150mm ● 180mm ● 203mm ●

734U and 334U	255P+	216U	216U	260L				982C	987C
Hookit Clean Sanding Disc - Multihole	Hookit 255P+ Sanding Disc - 15 Hole	Hookit 216U Frecut Paper Disc - No Hole	Hookit 216U Frecut Paper Disc - No Hole	Hookit Finishing Film Disc 7 hole	Trizact Hookit Blending Foam Backed Disc	Trizact Hookit Clear Coat Sanding Disc	Trizact Hookit P3000, Foam Backed Disc	Cubitron Fibre Disc	Cubitron Fibre Disc

3M™ Roloc™ Products

3M™ Roloc™ Discs provide a fast, efficient method for deburring, finishing, blending, sanding and grinding on all types of metal. They lock securely in place with just a half twist... another half twist and they're off. Each disc has a colour coded attachment button denoting abrasive grade. They are used with the appropriate back-up pad on all electric and air powered angle grinders.

Roloc™ Disc Button Colour/Grade Chart

24	36	50	60	80	100	120	150
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3M™ Roloc™ Abrasive Discs

The 3M Roloc 361F Disc is a general purpose, aluminium oxide coated disc for grinding, blending and deburring.

Product	Description	Grades	Mineral	Colour	Diameter	MOS*
361F	3M Roloc 361F Disc	P24	Aluminium Oxide	Brown	76mm	20,000 rpm
		P36				
		P50				
		P60				
		P80				
		P100				
		P120				
		P150				
		P180				



3M Roloc 977F Abrasive Discs incorporate 3M Cubitron mineral and grinding aid all on a durable backing, for quick cutting and cool running. These discs are the premium grinding discs for stainless steel.

Product	Description	Grades	Mineral	Colour	Diameter	MOS*
977F	3M™ Roloc 977F Abrasive Discs	P36	Ceramic aluminium oxide	Orange	50mm	25,000 rpm
		P50				
		P60				
		P80				
977F	3M™ Roloc 977F Abrasive Discs	P36	Ceramic aluminium oxide	Orange	76mm	20,000 rpm
		P50				
		P60				
		P80				



*Maximum Operating Speed

3M Roloc 777F Abrasive Discs incorporate a blend of 3M Cubitron mineral and grinding aid for quick cutting and cool running. These discs demonstrate increased stock removal compared with conventional aluminium oxide discs. Ideal for use on stainless steel.

Product	Description	Grades	Mineral	Colour	Diameter	MOS*
777F	3M Roloc 777F Regalite Discs	P100	Ceramic aluminium oxide blend	Orange	50mm	25,000 rpm
		P120				
		150				
		P180				
777F	3M Roloc 777F Regalite Discs	P100	Ceramic aluminium oxide blend	Orange	76mm	20,000 rpm
		P120				



3M Roloc 988R Abrasive Discs are a unique single piece construction to prevent button fly-off. Ceramic mineral quickly cuts through metal to level welds and remove stock. Ideal on mild steel and aluminium.

Product	Description	Grades	Mineral	Colour	Diameter	MOS*
988R	3M Roloc 988R Discs	P24	Ceramic aluminium oxide blend	Blue	50mm	25,000 rpm
		P36				
		P50				
		P60				
		P80				
988R	3M Roloc 988R Discs	P24	Ceramic aluminium oxide blend	Blue	76mm	20,000 rpm
		P36				
		P50				
		P60				
		P80				



*Maximum Operating Speed

Cubitron™ II Roloc Durable Edge Disc 984F

Cubitron II Roloc Durable Edge Discs 984F are designed for top performance in heavy duty grinding applications, and are suitable for all metals including stainless steel.

Features

- + Contains precision shaped grain and grinding aid for cooler grinding
- + A premium 3M ceramic grain Roloc disc constructed on a YF weight, water resistant polyester cloth backing with a laminated cloth for added durability

Product	Grades	Colour	Diameter	MOS*
60440230138	36+	Brown	50mm	25,000 rpm
60440230211	60+	Brown	50mm	25,000 rpm
60440230294	80+	Brown	50mm	25,000 rpm
60440230146	36+	Brown	75mm	20,000 rpm
60440230229	60+	Brown	75mm	20,000 rpm
60440230302	80+	Brown	75mm	20,000 rpm



*Maximum Operating Speed

3M™ Roloc™ Scotch-Brite™ Discs

Scotch-Brite Light Grinding and Blending (LGB) Discs combine the durability and cutting power of ceramic aluminium oxide mineral with the finish of a traditional Scotch-Brite disc. For light grinding, deburring and blending.



Product	Description	Grade	Mineral	Colour	Diameter	MOS*
LGB	Roloc Light Scotch-Brite Grinding and Blending Discs	Super Duty	Ceramic aluminium oxide	Blue	50mm	25,000 rpm
		Heavy Duty		Mauve		
LGB	Roloc Light Scotch-Brite Grinding and Blending Discs	Super Duty	Ceramic aluminium oxide	Blue	76mm	18,000 rpm
		Heavy Duty		Mauve		
LGB	Roloc Light Scotch-Brite Grinding and Blending Discs	Super Duty	Ceramic aluminium oxide	Blue	100mm	12,000 rpm
		Heavy Duty		Mauve		

3M Scotch-Brite Surface Conditioning Discs are designed for finishing, cleaning and light deburring on flat metal surfaces. Removes grind marks, rust and coatings.

Product	Description	Grade	Mineral	Colour	Diameter	MOS*
7480	3M Roloc Surface Scotch-Brite Conditioning Discs	Course	Aluminium Oxide	Brown	50mm	25,000 rpm
7481		Medium		Maroon		18,000 rpm
7515		Very Fine		Blue		12,000 rpm
-	3M Roloc Surface Scotch-Brite Conditioning Discs	Course	Aluminium Oxide	Brown	76mm	25,000 rpm
-		Medium		Maroon		18,000 rpm
-		Very Fine		Blue		12,000 rpm



3M Scotch-Brite Bristle Discs are unique abrasives made with tough resin bristles that contain abrasive mineral to give a consistent finish and cut throughout their life. Bristle products are very flexible to penetrate and conform to irregular surfaces. They resist loading and clogging when removing soft, sticky substances and coatings.

Product	Description	Grade	Mineral	Colour	Diameter	MOS*
-	3M Roloc Bristle Discs	P50	Ceramic Aluminium oxide	Green	25mm	30,000 rpm
-		P80		Yellow		
-		P120		White		
-	3M Roloc Bristle Discs	P50	Ceramic Aluminium oxide	Green	50mm	25,000 rpm
-		P80		Yellow		
-	3M Roloc Bristle Discs	P50	Ceramic Aluminium oxide	Green	75mm	15,000 rpm
-		P80		Yellow		
-		P120		White		



*Maximum Operating Speed

The 3M Bodyman Bristle Disc is a more aggressive version of the standard 3M Bristle Discs.

3M's polymer formulation extends product life.

Product	Description	Grade	Mineral	Colour	Diameter	MOS*
07536	3M Roloc Bodyman Disc	P36	Ceramic Aluminium oxide	Purple	50mm	25,000 rpm
07537					75mm	15,000 rpm



Scotch-Brite Roloc Clean and Strip Discs are heavy duty, open web discs for removing rust and paint.

The black disc is more conformable while the purple disc is more rigid and longer lasting.

Product	Description	Grade	Mineral	Colour	Diameter	MOS*
Clean and Strip Disc	3M Roloc Clean and Strip Disc - more conformable	Extra Course	Silicone Carbide	Black	75mm	15,000 rpm
	3M Roloc Clean and Strip Disc - more rigid			Purple		



3M Roloc™ Accessories

Product	Description	Size	MOS*
7500	Roloc holder to accept Roloc buttons and products with Roloc shafts	25mm	25,000 rpm
5539	Hard Roloc back-up pad with 6mm (1/4in) shaft	50mm	25,000 rpm
5540	Hard Roloc back-up pad with 6mm (1/4in) shaft	76mm	20,000 rpm
85000	Hard Roloc back-up pad with M10 x 1.5 internal thread	76mm	20,000 rpm
84998	Hard Roloc back-up pad with M14 x 2 internal thread	76mm	20,000 rpm

*Maximum Operating Speed



3M Roloc Product Index

	361F	977F	984F	988R	LGB				
	Roloc Abrasive Disc	Roloc Abrasive Disc	Roloc Cubitron II Disc	Roloc Abrasive Disc	Roloc Light Grinding and Blending Disc	Roloc Surface Conditioning Disc	Roloc Bodyman Bristle Disc	Roloc Bristle Discs	Roloc Clean and Strip Discs
Super Duty					● ● ●				
Heavy Duty					● ● ●				
Extra Course									●
P24	●		●	● ●					
P36	●	● ●	●	● ●			● ●	● ● ●	
P50	●	●	●	● ●					
P60	●	● ●	●	● ●				● ● ●	
P80	●	●	●	● ●					
P100	●							● ●	
P120	●								
P150	●								
P180									
Coarse						● ●			
Medium						● ●			
Fine									
Very Fine						● ●			

Diameter 25mm ● 50mm ● 76mm ● 100mm ●

Notes

3M™ Abrasive Sheets & Rolls

Abrasive Sheets

Open coat sanding sheet with aluminium oxide mineral and Fre-cut™ anti loading coating to prevent clogging. Suitable for sanding most materials by hand or machine. Cloth backed sheets are very durable, providing longer product life.

Part No.	Description	Colour	Grades	Size
05281	Production Fre-Cut Paper Sheets - 255P	Gold	P80	230mm x 280mm
05280			P100	
05279			P120	
05278			P150	
05277			P180	
02544	Production Fre-Cut Paper Sheets - 216U	Gold	P220	
02548			P240	
02542			P280	
02541			P320	
02540			P360	
02539			P400	
02538			P500	
02537			P600	
02536			P800	
60062	Cloth Backed Production Sheet	Red	P240	
60060			P320	
60058			P400	
60056			P600	
60055			P800	
60054			P1000	
60053			P1200	



3M™ Wetordry™ Abrasive Paper Sheets

3M Wetordry Abrasive Paper Sheets use silicone carbide abrasives and can be used wet with water or solvents, or dry for sanding metal, plastics, fibreglass and coated surfaces. The finer grades can be used for levelling minor dust nibs or for light sanding to adjust mismatched orange peel.

Part No.	Description	Colour	Grades	Size
1988	Production Fre-Cut Paper Sheets - 734	Black	P80	230mm x 280mm
1987		Black	P100	
1986		Black	P120	
1982		Black	P150	
1981		Black	P180	
1980		Black	P220	
1979		Black	P240	
1978		Black	P280	
1977		Black	P320	
1976		Black	P360	
1975		Black	P400	
1973		Black	P600	
1972		Black	P800	
1971		Black	P1000	
1970		Black	P1200	
2023	Micro Fine Wetordry Sheets - 401Q	Black	P1500	140mm x 230mm
2044		Black	P2000	



3M™ Hookit™ Purple Clean Sand Sheets and Blocks

Hookit Purple Clean Sanding Sheet Rolls use proven abrasive technology that enables bodyshops to increase profitability by:

- + Increasing vehicle repair throughput
- + Working to an efficient process
- + Reducing material consumption

Fast cutting abrasive is combined with unique face-side construction to:

- + Increase cutting power whether the product is used with or without a dust extraction system
- + Reduce loading, allowing the technician to work faster and longer.

The unique kiss-cut underscore technology enables purple abrasive sheet rolls to be easily converted into multiple sheet-length configurations. To achieve maximum performance, 3M has added hundreds of small holes arranged in a chevron formation. The holes allow for optimal particulate removal from the face of the sheet, improving performance when used with or without dust extraction.

Part No.	Description	Colour	Grades	Size
30715	Purple Clean Sand Sheet Rolls	Purple	P40	70mm x 8m
30714			P60	70mm x 12m
30713			P80	
30712			P100	
30711			P120	
30710			P150	
30709			P180	
30708			P220	
30707			P240	
30706			P280	
30705			P320	
30703			P400	
30702			P500	
30701			P600	
30700			P800	
30739	Purple Clean Sand Sheet Rolls	Purple	P40	70mm x 8m
30738			P60	115mm x 12m
30737			P80	
30736			P100	
30735			P120	
30734			P150	
30733			P180	
30732			P220	
30731			P240	
30730			P280	
30729			P320	
30727			P400	
30726			P500	
30725			P600	
30724			P800	



Part No.	Description	Size
05172	Dust-free Hand Block (without hose)	70mm x 127mm
05171		70mm x 198mm
05172		70mm x 395mm
05173		115mm x 225mm
05215	Adaptor and hose kit	-



Hookit™ Abrasive Rolls

3M™ 245 and 255 open coat sanding rolls are suitable for sanding most materials by hand or machine. 3M™ 255P Abrasive Rolls have Fre-cut™ anti loading coating to prevent clogging, and hook and loop attachment.

Product	Description	Colour	Grades	Size
61083	245 Abrasive Rolls	Green	P40	115mm x 25m
61082			P60	
61081			P80	
61079	255P Abrasive Rolls	Gold	P120	
61078			P150	
61077			P240	
61075			P320	
-			P400	



Dry Guide Coat

The Dry Guide Coat is a method for identifying surface imperfections such as pin holes and deep scratches in primer. Can be used for both wet and dry sanding and ensures primed area is completely sanded prior to top coating.

Part No.	Description	Size
9561	Dry Guide Applicator	-
9560	Dry Guide Coat Cartridge - Black	50g
50416	Dry Guide Coat Cartridge - Orange	50g



Softback Sanding Rolls and Sponges

3M™ 216U foam backed abrasive rolls are perforated for easy dispensing and have a Fre-cut™ anti loading coating to prevent clogging. Designed for hand use, the softback sanding sponges are for finer finishes and utilise a denser foam for longer life.

Product	Description	Colour	Grades	Size
50330	Perforated Soft Hand Roll	Gold	P150	115mm x 140mm x 5mm
50331			P180	
50332			P220	
50333			P240	
50334			P280	
50335			P320	
50336			P360	
50337			P400	
50338			P500	
50339			P600	
50340			P800	
2600	Micro Fine (P1200 - P1500 finish)	Pale grey	-	115mm x 140mm x 5mm
2601	Ultra Fine (P800 - P1000 finish)		-	
2602	Superfine		-	
2604	Fine		-	
2606	Medium		-	



Abrasive Sheets and Rolls Index

	255P	216U		734	314	401Q
	Production FreCut Paper Sheets Gold	Production FreCut Paper Sheets Gold	Cloth Backed Production Sheet Red	WetorDry Paper Black	WetorDry Paper Black	WetorDry Paper Black
P24						
P36						
P40						
P46						
P50						
P60						
P80	●			●		
P100	●			●		
P120	●			●		
P150	●			●		
P180	●			●		
P220		●		●		
P240		●	●	●	●	
P280		●		●		
P320		●	●	●	●	
P360		●		●		
P400		●	●	●	●	
P500		●				
P600		●	●	●	●	
P800		●	●	●	●	
P1000			●	●	●	
P1200			●	●	●	
P1500						●
P2000						●

Diameter 230 x 280mm ● 140 x 230mm ● 70mm x multiples of 69mm ●
 115mm x multiples of 69mm ● 115mm x 25m ● 115mm x 140mm ●

	734U and 334U	245	255P	216U	
	Hookit Purple+ Clean Sanding Sheet Rolls Multihole	Abrasive rolls Green	Abrasive rolls Gold	Softback Sanding Rolls Gold	Softback Sanding Sponges Pale grey
P24					
P36					
P40	● ●	●			
P46					
P50					
P60	● ●	●			
P80	● ●	●			
P100	● ●				
P120	● ●		●		● Medium P120 - 180 Finish
P150	● ●		●	●	
P180	● ●			●	
P220	● ●			●	
P240	● ●		●	●	
P280	● ●			●	
P320	● ●		●	●	● Fine P320 - 400 Finish
P360				●	
P400	● ●		●	●	
P500	● ●			●	● Superfine P500 - 600 Finish
P600	● ●			●	
P800	● ●				● Ultrafine P800 - 1000 Finish
P1000				●	
P1200					● Microfine P1000 - 1200 Finish
P1500					
P2000					

3M™ Scotch-Brite™ Sheets, Pads, Rolls & Discs

3M™ Scotch-Brite™ Hand Pads and Rolls

Hand Pads and Rolls

3M Scotch-Brite Hand Pads and Rolls are abrasive, mineral impregnated nylon webs designed for general cleaning, paint scuffing and finishing operations. Available in various widths and lengths.

Product	Features/Applications	Grade	Colour	Mineral
7440	The most aggressive pad for cleaning and finishing operations on metals	Medium	Brown	Aluminium Oxide
7445	Non-scratch pad for light duty paint scuffing	NA	White	Talc
7446	A blending pad for refining the grain line from portable tool finishes on stainless steel	Medium	Charcoal	Silicon Carbide
7447	General purpose pad for cleaning, light blending and deburring and for scuffing between coats of paint	Very Fine	Maroon	Aluminium Oxide
7448	Ultra fine for consistent finishes on metals, wood, plastics and composites	Ultra Fine	Grey	Silicon Carbide
86	Heavy duty pad for cleaning and corrosion removal	Coarse	Darkgreen	Aluminium Oxide
96	General purpose pad for cleaning and rust removal	Medium	Green	Aluminium Oxide



3M™ Scotch-Brite™ Sheet Rolls

3M Scotch-Brite Sheet Rolls are 3-dimensional nylon web impregnated with abrasive mineral. The rolls are perforated for easy dispensing.

Product	Description	Grade	Colour	Mineral
7745	Clear blend scuff	Medium	Gold	Talc
7747	Primer blend scuff	Very Fine	Maroon	Aluminium Oxide
7748	Colour blend scuff	Ultra Fine	Grey	Silicon Carbide



3M Scotch-Brite Multi-Flex rolls are ultra flexible and conformable for cleaning or fine finishing. The rolls are perforated for easy dispensing.

Product	Description	Grade	Colour	Mineral
7521	Multi-Flex Roll	Very Fine	Maroon	Aluminium Oxide
7522		Ultra Fine	Grey	Silicon Carbide



3M™ Scotch-Brite™ Discs

Scotch-Brite™ Clean & Strip Discs

3M Scotch-Brite Clean & Strip Discs are tough, open web discs, designed for rapid removal of rust, coatings and other contaminants without removing any of the base material. Purple Clean & Strip products are stronger and tougher for extra life. Black discs are softer and more conformable. Always use with appropriate back-up pad and tool.



- + Save time, increase productivity, lower costs
- + Extra coarse silicon carbide abrasive for faster cutting
- + Open web for cool running and resistance to loading
- + Faster cutting than wire brushes and safer to use
- + No rust or surface contamination from metal residue

Product	Feature/Application	Colour	Diameter x centre hole	MOS*	Tool
Clean & Strip DC Disc	Clean & Strip Depressed Centre Discs have a vulcanised fibre backing plate bonded to the face of the disc to allow direct attachment to angle grinders. The disc should be used on it's face.	Black, Purple	100mm x 16mm	12,000 rpm	Angle grinder
			115mm x 22mm	12,000 rpm	
			125mm x 22mm	12,000 rpm	
			180mm x 22mm	6,500 rpm	
Clean & Strip Disc	Clean & Strip Discs are tough non-woven nylon webs with extra coarse silicon carbide mineral. They are intended to condition metal surfaces, from conditioning welds to removing all types of coatings and contaminants. The disc can be used on it's edge or with a suitable back-up pad on it's face.	Black, Purple	100mm x 16mm	6,000 rpm	Bench motor, straight shaft grinder and sander/polishers
			150mm x 16mm	4,000 rpm	
			178mm x 16mm & 22mm	3,300 rpm	Bench motor & straight shaft grinder with tapered spindles
			200mm x 16mm & 22mm	3,000 rpm	
Coating Removal Disc	Coating Removal Discs have loop material fixed to the face of the disc (the 76mm disc has a Roloc™ button) for attachment to a suitable backup pad. The disc should be used on it's face.	Black, Purple	76mm Roloc Disc	15,000 rpm	Angle grinder with Roloc Backup pad
		Black	100mm	13,000 rpm	Angle grinder with 914 backup pad
			127mm	10,000 rpm	Angle grinder with 915 backup pad
			178mm	6,000 rpm	Angle grinder with 917 back up pad

*Maximum Operating Speed

3M™ Scotch-Brite™ Disc Pads and Accessories

Product	Description	Size	Description	Example
5750	Mandrel Set	8mm shank	Mandrel to enable a Clean & Strip Disc to be used on it's edge in a drill chuck or collet.	-
Adaptor	914 Disc pad holder M14 x 2.0	100mm	Adaptor to attach a Clean & Strip Disc to a sander/polisher so that it can be used on it's face. A fibre disc back up pad must also be used.	-
	9145 Disc pad holder M14 x 2.0	115mm		
-	915 Disc pad holder M14 x 2.0	125mm	Adaptor to attach a Clean & Strip Disc to a sander/polisher so that it can be used on it's face. A fibre disc back up pad must also be used.	-
-	917 Disc pad holder M14 x 2.0	178mm	Adaptor to attach a Clean & Strip Disc to a sander/polisher so that it can be used on it's face. A fibre disc back up pad must also be used.	-

3M™ Elite Random Orbital Sanders

Premier comfort combined with long-lasting performance

3M's most innovative improvements for operations that are tough on tools through constant usage. The durability and operator ergonomics of 3M's Elite line of air tools will astound you!

Built to last

- + Durable composite cover reduces cracked housings and downtime
- + Sturdy, lightweight aluminium body
- + No breakage of internally located muffler
- + 0.28 HP for your biggest sanding jobs
- + Repositioned air valve to eliminate inadvertent adjustment

Designed for maximum operator comfort

- + Ergonomically enhanced for less vibration, quiet operation, more wrist support and overall operator comfort
- + Lever is recessed, so no pinch points
- + Extended-to-base grip for improved tactile feel and reduced vibration

3M Elite Series Non-Vacuum Sanders - Hookit

Model No.	Size	Orbit size
28460	150mm	5mm
28527	70mm x 198mm	3.2mm
20314	75mm	2.5mm



20314

3M Elite Series Self-Generated Vacuum Sanders - Hookit

Model No.	Size	Orbit size
28513	75mm	2.5mm
28511		5mm
28515	125mm	2.5mm
28514		5mm
28512		8mm
28517	150mm	2.5mm
28462		5mm
28510		8mm
28529	70mm x 198mm	3.2mm



3M Elite Series Central Vacuum Sanders - Hookit

Model No.	Size	Orbit size
28505	75mm	2.5mm
28503		5mm
28507	125mm	2.5mm
28506		5mm
28504		8mm
28509	150mm	2.5mm
28461		5mm
28502		8mm
28528	70mm x 198mm	3.2mm



3M™ Body Fillers, Glazes & Putties

Premium Body Fillers

3M™ Platinum Plus® Filler with adhesion promoters, offers the very best in all-round performance. This premium filler adheres to virtually any surface including wood, metal, aluminium, galvanised steel, fibreglass and concrete. It is also non-staining, non-shrinking, creamy and is great for building plugs, patterns, moulds, prototypes and general repair to composite parts. 3M Platinum Plus Filler is easy to sand and is manufactured with only the highest quality ingredients.



Part No.	Description	Size
1131	3M Platinum Plus Body Filler	3L

Standard Body Fillers

These 3M fillers are the standard choice for gap filling, smoothing and general repair. These three products give the applicator the ability to choose from variations on mixing, spreading, sanding and vertical hold to satisfy the repair job. They are also great for shaping, on curves and intricate elements for automotive applications. Great for repairs to fibreglass, wood, metal, concrete, aluminium, galvanised steel and painted surfaces.



Part No.	Description	Size
5868	3M™ MarGrip™ II Body Filler	3L
324	Dynatron™ Dyna-Plus™ Body Filler	3L

Utility Body Fillers

This 3M utility filler is the most economical choice for gap filling, fairing, smoothing and general repair. It is easy to mix, apply, sand and has a quick cure time. Great for quick repairs to fibreglass, wood, metal, concrete and aluminium.



Part No.	Description	Size
5801	3M™ Lightweight Body Filler	3L

Body Fillers - Pails

Part No.	Description	Size
1135	3M Platinum Plus Body Filler	14L/5 gal
5871	3M MarGrip II Body Filler	14L/5 gal
5805	3M Lightweight Body Filler	14L/5 gal



Filler Dispensers

Part No.	Description	Size
106	Filler Dispenser Unit - Air Operated	14L/5 gal
#130	Filler Dispenser Unit - Cranker	14L/5 gal

Fine Fillers

Dynatron Putty-Cote

An extremely smooth, easy sanding, two part polyester, finishing filler. Putty-Cote is designed for filling scratches, cracks, pinholes and other surface imperfections prior to sanding and priming. Can be used on fibreglass, wood, metal and body filler.

Part No.	Description	Size
592	Dynatron Putty-Cote	1.2kg



Glazes and Putties

Putties and glazes use smaller filler particle size so they can be spread thinner.

This gives better feathering characteristics – less of an edge where the putty finishes – and can be used to fill fine scratches and stone chips. Putties and glazes are usually made from a different base resin and are designed to be thinner (less viscous) than fillers, meaning they flow more easily and are self levelling.

3M™ Piranha™ Advanced Finishing Glaze

A two part, self levelling, tan coloured, polyester based, flowable putty used as a “skin coat” to fill minor imperfections in properly prepared body filler, steel, aluminium, SMC, fibreglass and OEM paint.

Part No.	Description	Size
5821	3M Piranha Advanced Finishing Glaze	710ml



3M™ Flowable Finishing Glaze

A two component, tan coloured, stain free, tack free, flowable polyester material, slightly heavier than Piranha Advanced Finishing Glaze designed for the filling of pinholes, minor dents, gouges, scratches and stone chips in properly prepared body filler, steel, aluminium, SMC, fibreglass and OEM paint.

Part No.	Description	Size
5824	3M Flowable Finishing Glaze	710ml



3M™ Acryl-Red Glazing Putty

A general purpose, single component putty. Fills small pinholes and scratches. Spreads and sands easily, dries fast, has minimum shrinkage and excellent adhesion. 3M Acryl-Red Glazing Putty minimises loading and feathers out to a smooth finish.

Part No.	Description	Size
5098	3M Acryl-Red Glazing Putty	410g



3M™ Acryl-Green Spot Putty

Fast drying (faster than 3M Acryl-Red Glazing Putty), easy sanding putty designed for very small or spot repairs. Spreads very easily. Easy to sand, with less sandpaper loading than other putties.



Part No.	Description	Size
5096	3M Acryl-Green Spot Putty	410g

3M™ Acryl-White Glazing Putty

A single component putty recommended for filling pinholes, scratches and other surface defects on a variety of automotive and marine surfaces. Its white colour minimizes the possibility of colour showing through the final coat. Other advantages include longer work time, easy sanding, easy spreading, and low shrinkage.



Part No.	Description	Size
5095	3M Acryl-White Glazing Putty	410g

3M™ Marine Acrylic Putty – White

Designed specifically for the boat repair market, this putty is recommended for filling pinholes, scratches and other surface defects on hulls. Its white colour minimizes the possibility of colour showing through the final coat as can happen when using coloured putties beneath white paint. Other advantages include easy sanding, fast drying, easy spreading, and low shrinkage.



Part No.	Description	Size
5662	3M Marine Acrylic Putty White	200g

Paper Masking Tapes

Scotch™ Performance Green Masking Tape 233+

Scotch Performance Green Masking Tape 233+ features the best developments in premium masking tape technology. Its unique green backing is highly conformable and has a clean edge designed for critical masking applications. Scotch Performance Green Masking Tape 233+ has good temperature resistance up to 250°F/121°C (short term exposures) and is suitable for both solvent and waterborne paint systems.



Scotch™ Automotive Masking Tape

Designed for non-critical applications including bundling, sealing, and general paint masking. Our proprietary adhesive sticks easily, allowing fast application with less lifting and curling. The crepe paper backing improves conformability, makes tearing easier and reduces application time. A standard natural coloured crepe paper, automotive paint masking tape.



3M™ Tartan Masking Tape

A general purpose masking tape for holding, bundling, sealing, general paint masking and a vast number of other jobs where a pressure sensitive tape is needed.



Product No.	Description	Tape Structure		Widths mm	Total Thickness	Adhesion to steel	Maximum Temp
		Backing	Adhesive				
233+	Scotch Performance Green Masking Tape 233+	Crepe paper	Rubber	3mm	0.17mm	37N/100mm	121°C
				6mm			
				12mm			
				18mm			
				24mm			
				36mm			
				48mm			
-	Scotch Automotive Masking Tape	Crepe paper	Rubber	18mm	0.14mm	43N/100mm	121°C
				24mm			
				48mm			
2328	Tartan Masking Tape	Crepe paper	Rubber	18mm	0.14mm	26N/100mm	80°C
				24mm			
				48mm			

Specialised Masking Tapes

Scotch™ Fine Line Masking Tape

A high performance, plastic masking tape with low profile and high adhesion which provides excellent paint lines. Can be used for lettering, striping, and two-tone separation lines in all types of trucks and auto refinishing.



Product No.	Description	Tape Structure		Widths mm	Total Thickness	Adhesion to steel	Maximum Temp
		Backing	Adhesive				
218	Scotch Fine Line Tape	Polypropylene	Rubber	3.2mm	0.12mm	43N/100mm	121°C
				6.4mm			
				12.7mm			

3M™ Vinyl Tape 471+ Indigo

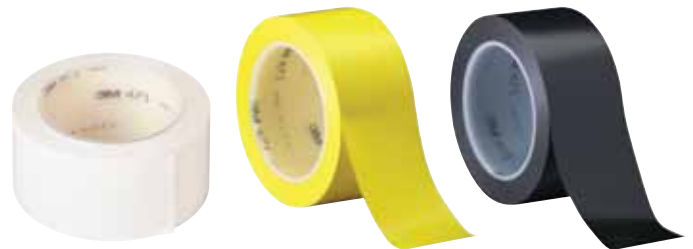
A very conformable, vinyl tape offering outstanding paint line definition for critical masking on curves and contours. Cleanly removable, with good solvent resistance and compatible with waterborne paints. 471+ offers higher adhesion and greater dead stretch when compared to 471 (see below).



Product No.	Description	Tape Structure		Widths mm	Total Thickness	Adhesion to steel	Maximum Temp
		Backing	Adhesive				
471+	3M Vinyl Tape 471+ Indigo	Vinyl	Rubber	6.4mm	0.13mm	38N/100mm	121°C
				6.4mm			
				12.7mm			

3M™ Vinyl Tape 471

Wider than 471+, 3M Vinyl Tape 471 is a very conformable vinyl tape which provides excellent paint line definition for critical masking on curves and contours. Cleanly removable with good solvent resistance and compatible with waterborne paints.



Product No.	Description	Tape Structure		Widths mm	Total Thickness	Adhesion to steel	Maximum Temp
		Backing	Adhesive				
471	3M Vinyl Tape - White	Vinyl	Rubber	25mm	0.13mm	25N/100mm	77°C
	3M Vinyl Tape - Yellow			25mm			
	3M Vinyl Tape - Black			50mm			

Masking Systems

3M™ Trim Masking Tape

3M Trim Masking Tape is designed to lift mouldings, allowing complete paint coverage under the moulding while protecting the front of the moulding from paint overspray. The hard band fits under the moulding and the tape pulls the moulding away from the substrate. 3M Trim Masking Tape eliminates sharp paint edges, speeds vehicle painting and improves vehicle throughput.

Product No.	Description	Tape Structure		Widths mm	Total Thickness	Adhesion to steel	Maximum Temp
		Backing	Adhesive				
6345	3M Trim Masking Tape	Plastic	Linered	5mm hard board x 50mm	Tape - 3mm Film - 9mm	53N/100mm	121°C
6347				7mm hard board x 50mm			
6349				10mm hard board x 50mm			
6348				15mm hard board x 50mm			



3M™ Soft Edge Foam Masking Tape

A three dimensional, foam tape designed to be used in masking door jambs, bonnet, boot openings and other areas of a vehicle which need to be sealed during painting. Provides a “soft edge” to prevent tape lines in these jamb areas.



Product No.	Description	Tape Structure		Widths mm	Total Thickness	Adhesion to steel	Maximum Temp
		Backing	Adhesive				
6293	Soft Edge Foam Masking Tape PLUS	Foam	Rubber	21mm	-	-	77°C
6297	Soft Edge Foam Masking Tape	Foam	Rubber	13mm	Approx 12mm	-	77°C

Masking Paper and Films

3M™ Scotchblok™ Masking Paper

3M Scotchblok Masking Paper is tightly bonded, specially coated and manufactured specifically for automotive aftermarket applications. This superior masking paper offers the ultimate penetration resistance from all solvents used in today's gelcoat and paint systems. The bonded formulation reduces contamination of freshly painted and varnished surfaces with paper fibres.



3M™ Premium and Utility Masking Paper

3M Premium and Utility Masking Papers offer good protection against bleed-through from gelcoat and urethane, enamel and lacquer paint systems.

These masking papers are completely recyclable, due to:

- + Paper wrapping
- + Cardboard inner tube
- + Tube pullouts made of reusable wood

Utility Masking Paper is 50gsm and characterised by black print;

Premium Masking Paper is 65gsm and characterised by red print.

Product No.	Description	Size	
		Length	Width
6718	Scotchblok Masking Paper Polycoated 56gsm	228m	457mm
MP65	3M Premium Masking Paper 65gsm	310m	300mm
			400mm
			600mm
			900mm
			1200mm
MP50	3M Utility Masking Paper 50gsm	400m	300mm
			400mm
			600mm
			900mm



MP65 and MP50

3M™ Hand Masking

3M™ Hand Masker™

3M MP50 Utility Hand Masking Paper provides good protection against bleed-through from gelcoat and urethane, enamel and lacquer paint systems.

Product No.	Description	Size
-	MP50	144mm x 50m
-	MP50	288mm x 50m
M1000	Hand Masker Dispenser	-



3M™ Hand Masker™ Accessories

Product No.	Description	Size
FB12	Hand Masker Film Blade	305mm
M3000	Hand Masker Frame Tool - for film and paper masking	-

3M™ Overspray Protective Sheetting

3M Overspray Protective Sheetting is a paintable film designed for critical edge masking as well as protection from paint overspray. A high-density, tear-resistant, clear durable film that is treated for excellent paint overspray adhesion.

Product No.	Description	Size
6728	Premium Paint Overspray Protective Sheetting (POPS)	4.88m x 106.6m
6755	Utility Paint Overspray Protective Sheetting	4.87m x 122m
6780	POPS dispenser	Suitable for all sizes



6780 POPS Dispenser

Welding Protection

3M™ Welding and Spark Deflection Paper is a flame-retardant, repositionable, adhesive-backed paper product used to protect vertical surfaces from damage caused by welding spatter and grinding sparks. It is designed for use on vertical surfaces, such as automotive glass, light fixtures and painted sheet metal. This product is not designed for horizontal surfaces.

Product No.	Description	Size
5916	3M Welding and Spark Deflection Paper	609mm x 45.6m



Paint Booth Protection

3M™ Dirt Trap Protection System

This system includes the 3M Dirt Trap Protection Material - a white, non-woven material backed with a specially engineered adhesive designed to protect paint booth walls and floors. 3M Dirt Trap Protection Material also traps dust and overspray to reduce dust nibs on freshly painted surfaces and reduce post painting finishing and associated costs.

The system also includes the 3M Dirt Trap Protection Film - a clear film designed to protect lights and windows from overspray build-up. The system includes magnetic dispensers for the non-woven and clear film material as well as two squeegees/applicators for application, plus instructions. Protection material, films and dispensers are available separately. The Dirt Trap Protection Material can also be used to protect other areas in the shop such as table tops, paint scales, paint mixing room walls and floors and prep bay areas.



Product No.	Description	Size
36852	3M Dirt Trap Protection Material	711mm x 90m
36851		355mm x 90m
36856	3M Dirt Trap Clear Protection Film	457mm x 30m
36863	3M Dirt Trap Protection Film Dispenser	-
36862	3M Dirt Trap Protection Material Dispenser	-
36861	3M Dirt Trap Protection System Kit contains: 36852 711mm x 90m Dirt Trap Material, 36856 457mm x 30m Dirt Trap Protection Film, 36863 Film Dispenser, 36862 Material Dispenser, Instructions, Applicator Squeegees	-

3M™ Booth Coating

A water-based liquid designed to protect paint booth interior walls and lights including paint and primer overspray. This coating dries to a solvent resistant, non-tacky, clear film that does not discolour over time. It can be applied with a conventional paint gun and is easily and quickly washed off with water or a pressure washer.

Product No.	Description	Size
6839	3M Booth Coating	3.78 L



3M™ PPS™ Paint Preparation System

Improve efficiency, reduce waste

PPS™ is a complete painting system from 3M™ which produces cleaner jobs, decreases solvent usage and gun cleaning time, and can improve operator efficiency by as much as 15%. Specifically designed adapters* allow painters to use the PPS™ system with virtually any spray gun.

PPS™ replaces traditional mixing cups and filters and drastically reduces the amount of solvent required for gun cleaning. The lids and liners fit into the plastic cup and securing collar. The lid, liner and built-in filter are all disposable, leaving only the adapter and spray gun to be cleaned. It is possible to clean your paint gun with as little as 80 grams of solvent. With these disposable parts, shops can see a 70% saving in cleaning solvent use - meaning less operator exposure to solvents and a reduction in VOCs (volatile organic compounds).



Key Benefits of using the 3M™ PPS™ Paint Preparation System

- + Only one PPS™ cup for mixing and spraying
- + Enables painters to mix less paint
- + Up to 70% saving of cleaning solvent
- + Colour coded lids (blue = waterborne, clear = solvent-borne)
- + Closed system - no outside contamination
- + Faster system - from mixing to disposal
- + Less operator exposure to solvents and reduction in VOCs
- + Spray gun functions at any angle

3M™ PPS™ Lids and Liners

For use with Solvent Based Paints (200 micron)

Part No.	Description	Items per box	Sealing caps
16028	3oz/90ml lids and liners	50	-
16114	Mini 180ml lids and liners	50	20
16201	Mini lids	25	-
16113	Mini Kit 2 x cups and collars 50 x lids and liners 2 x film measurement inserts 1 x dispenser	-	20
16112	Midi 400ml lids and liners	50	-
16204	Midi lids	25	-
16000	Standard 650ml lids and liners	50	25
16024	Large 850ml lids and liners	25	12
16200	Standard/Large lids	25	-



3M™ PPS™ Lids and Liners

For use with Waterborne Paints (125 micron)

Part No.	Description	Items per box	Sealing caps
16328	3oz/90ml lids and liners	50	-
16314	Mini 180ml lids and liners	50	20
16203	Mini lids	25	12
16312	Midi 400ml lids and liners	50	-
16205	Midi lids	25	-
16301	Standard 650ml lids and liners	50	25
16325	Large 850ml lids and liners	25	12
16200	Standard/Large lids	25	-



3M™ PPS™ Cups and Collars

Part No.	Description
16115	Mini cup and collar (180ml)
16122	Midi cup and collar (400ml)
16001	Standard cup and collar (650ml)
16023	Large cup and collar (850ml)



3M™ PPS™ Dispensers

Part No.	Description
16019	Liner Dispenser
16099	Lid Dispenser



* To find the appropriate adapter for a spray gun go to www.3mcollision.com and search for 'PPS adapters'. Adapters can be matched to models of spray guns or spray guns can be matched to adapters.

** Film measurement inserts are available through your local 3M sales representative.

3M™ PPS™ Paint Preparation System

3M™ PPS™ Sun Gun™ Colour Matching Kit and Accessories

The 3M PPS Sun Gun Colour Matching Light lets you choose the right colour and ensure it is the right match, helps ensure the surface is completely covered and assists in ensuring there are no pin holes, sand scratches, swirl marks, or other imperfections. The 3M PPS Sun Gun Colour Matching Light reduces the chance of costly re-work or comebacks related to colour mismatch, lack of coverage, metallic layout, pre-paint and post-paint imperfections. Regardless of where the vehicle is located or where you are in the repair process; no matter the quality of lighting, the time of day or current weather conditions, the 3M PPS Sun Gun Colour Matching Light enables you to make the right call the first time around.



Part No.	Description
16400	3M Sun Gun kit (Sun Gun, battery charger and carry case)
16396	Battery charger
16398	Ni-Cad Battery
16399	Bulb

3M™ Accuspray™ System

The 3M Accuspray System is the equivalent of having a brand new primer gun on demand, for a fraction of the cost.

The innovative replaceable atomising head offers the following benefits:

Reduces Primer Consumption

- + Minimises overspray
- + Exceptional spray pattern control

Boosts Productivity

- + Lowers primer spraying time
- + Decreases primer sanding time
- + Reduces clean-up
- + High fluid flow
- + Exceptional atomisation
- + Exceptional spray pattern control

Maximises Benefits of the 3M™ PPS™ System

- + Reduces gun cleaning time
- + Uses less solvent for clean up
- + Decreases hazardous disposal costs
- + Only the atomising head to clean
- + Improves overall productivity and profitability



Part No.	Description
16570	Accuspray Gun HG09 1.8mm
16611	Accuspray Atomizing Head
16573	Accuspray Air Flow Valve

3M™ Zinc Rich Weld Through Primer

A premium zinc enriched primer designed to restore original corrosion protection to steel panels or structures repaired by welding. It's high zinc content provides a positive weld without splitting. It will not burn away during the welding process and delaminate around the edges of the weld afterwards, ensuring maximum corrosion protection. It is fast drying, resists sagging and settling and is water resistant after 15 minutes and heat resistant to 500°C.

Part No.	Description	Size
WP357	3M Zinc Rich Weld Through Primer	357g aerosol



3M™ Cold Gal Primer

3M Cold Gal Primer is an organic zinc-rich coating that provides long term corrosion protection to iron and steel. This is due to the cathodic (galvanic) action between the steel and the zinc coating. This action prevents rust from developing under the 3M Cold Gal Primer.

Part No.	Description	Size
ACG400	3M Cold Gal Primer	400g aerosol



Paint Finishing Products & Systems

Compounds and Polishes

The 3M™ Perfect-It™ Paint Finishing System enables virtually all paint rectification work to be undertaken with ease and confidence. The range comprises of the Perfect-It™ Machine Compound 6085, Machine Polish 6064 and Perfect-It™ Ultrafine Machine Polish 6068.

Part No.	Description	Size
6085	Perfect-It Machine Compound	946ml
6064	Perfect-It Machine Polish - <i>removes compounding swirl marks</i>	946ml
6068	Perfect-It Ultrafine Machine Polish - <i>eliminates swirl marks especially on dark coloured cars</i>	946ml



Get a high quality paint finish from the new 3M Paint Finishing System. Everything you need from compounding to swirl elimination in just three simple steps.

Part No.	Description	Size
5973	Rubbing Compound	946ml
5996	Machine Polish	946ml
5990	Hand Glaze	946ml



More aggressive compounds such as 3M 5958 Super Duty Rubbing Compound, 5936 Perfect-It III™ Extra Cut and 6044 Imperial Compound can be used as an initial stage compound for gel coats and paint finishes, followed by the less aggressive 6025 Gloss Gelcoat Compound or the 5928 Finesse-It™ II Glaze.

Part No.	Description	Size
5958	Super Duty Rubbing Compound	5kg, 14kg
5936	Perfect-It III Extra Cut	946ml
6044	Imperial Compound	946ml
6025	Gloss Gelcoat Compound	3.78 L
5928	Finesse-It II Glaze	946ml



3M Perfect-It 6198 paste can be used to remove light oxidation and P1200 scratches or finer after flattening or denibbing clear coats.

Part No.	Description	Size
6198	Perfect-It Paste Rubbing Compound	2 kg



Compounding and Polishing Pads

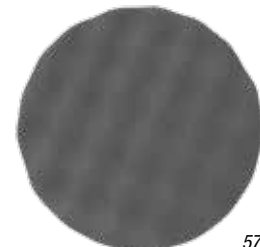
3M has a range of wool and foam compounding and polishing pads. Wool pads are more aggressive, run cooler and give a coarser finish compared to foam pads, which are less aggressive and give a finer finish.

Foam Pads

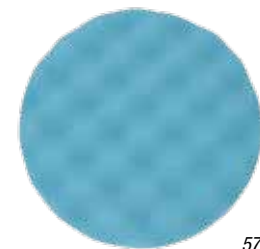
Part No.	Description	Size	Back up pad
5737	White, waffle Perfect-It™ Compounding Pad for use with 6085 Machine Compound	203mm	5718
5738	Black, waffle Perfect-It™ Foam Polishing Pad for use with 6064 Machine Polish to refine machine compound scratches	203mm	5718
5733	Blue, waffle Perfect-It™ Ultrafine Machine Polishing Pad for use with 6068 Ultrafine Machine Polish. Used to eliminate swirl marks on dark finishes	203mm	5718



5737



5738



5733

Wool Pads

Part No.	Description	Size
5703	Superbuff III Compounding Pad. Double-sided, 100% wool pad. For use with a 5709 or 5710 adaptor	203mm
5701	A more flexible Superbuff Compounding Pad. Double-sided, 100% wool pad. For use with a 5709 or 5710 adaptor	203mm
5719	Perfect-It Compounding Wool Pad - Single-sided. For use with 5718 back up pad	203mm
5711	Single-sided wool compounding pad. Suits 5718 back up pad	230mm
9038	Double-sided, wool pad for use with 6.3 or 9.5 drill chucks	150mm



5703



5701



5719



5711



9038

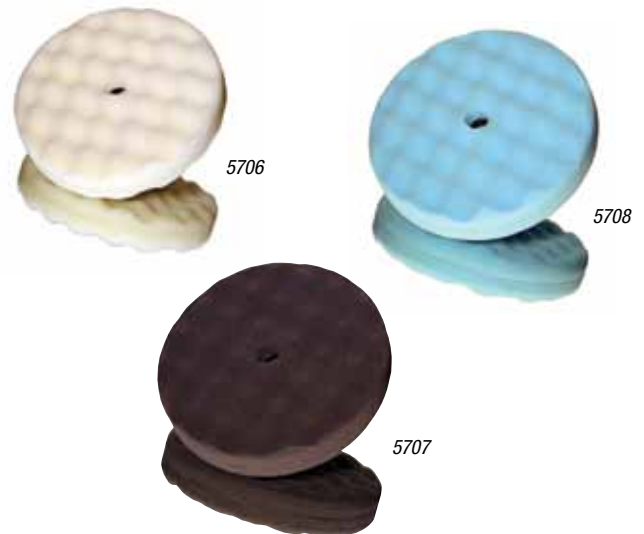
3M™ Perfect-It™ Quick Connect Buffing System

A new range of double-sided Buffing Pads that, when used with new Quick Connect Adaptor technology and with 3M compounds and polishes, offers an unparalleled refinish rectification system.

- + Long lasting double-sided buffs
- + Easy, fast changeover
- + No fly-offs
- + Perfect balance

Foam Pads

Part No.	Description	Size	Adaptor
5706	White, double-sided waffle Perfect-It Compounding Pad for use with 6085 Machine Compound. Used for refining P3000 scratches	203mm	33271
			5752
5707	Black, double-sided waffle Perfect-It Foam Polishing Pad for use with 6064 Machine Polish. Used to refine machine compound scratches	203mm	33271
			5752
5708	Blue, double-sided waffle Perfect-It Ultrafine Machine Polishing Pad for use with 6068 Ultrafine Machine Polish. Used to eliminate swirl marks on dark finishes	203mm	33271
			5752



Wool Pads

Part No.	Description	Size	Adaptor
5753	Double-sided, 100% wool pad used to refine P1200 or finer scratches.	203mm	33271
			5752
33279	Double-sided, low linting 100% wool pad used to refine P1200 or finer scratches.	203mm	33271
			5752



Adaptors and Ancillary

Part No.	Description	Size
33271	Quick Connect Adaptor	14mm
5752		5/8"
5761	Conditioning Brush	-



3M™ Perfect-It™ Denibbing System

The 3M™ Perfect-It™ Denibbing System will revolutionise your paint shop. Unlike anything else in the industry it's designed to remove dirt nibs faster and easier, resulting in a better finish.

- + Reduce paint finishing areas down to the size of a 50 cent piece
- + Pinpoint micro-sanding saves time by removing dirt nibs without flattening painted surfaces
- + Pinpoint micro-polishing delivers a high gloss finish while reducing time-consuming cleanup
- + Faster denibbing and faster cleanup lets you do more in less time

Perfect-It™ Denibbing Tool

Mighty small, yet mighty powerful. This lightweight, cordless, handheld mini-sander is a powerful workhorse designed for long lasting performance. With a built-in battery life indicator, the tool fully recharges in its docking base within 30 minutes.

Part No.	Description	Size
7650	Cordless Denibbing Tool	-



Perfect-It™ Denibbing Abrasives

Micro-sanding discs allow pinpoint sanding precisely where dirt nibs are. Discs easily snap on and off of the Perfect-it Denibbing Tool.

Part No.	Description	Size
2047	P1000 Grade Trizact abrasive stem, 20 stems per box	-
2080	P1500 Grade Trizact abrasive stem, 20 stems per box	-



Perfect-It™ Denibbing Polishing Products

The dual-action, air-powered polisher and polish provide one-step buffing on most paint systems. Together these tools ensure virtually no sling, no sticking, and no smearing.

Part No.	Description	Size
28363	Random Orbital Polisher	75mm
5759	Foam Buffing Pad, Purple	76mm
5760	Ultrafine Foam Polishing Pad, Blue	76mm
39063	Denibbing Polish	473ml
39062	Ultrafine Machine Polish	473ml



Ancillary Products

Part No.	Description	Size
5718	Back up pad for compounding/polishing pads. Can be used with 5709 or 5710 adaptor	173mm
9635	Compounding sponge to fit 9650 back up pad	150mm
9637	Compounding sponge with integral back up pad M14	150mm
9650	Compounding sponge back up pad M14	117mm
6084	Perfect-It™ Clean and Shine Polish	473ml
6020	Perfect-It™ Microfibre Detailing Cloth	31cm x 36cm
39016	Microfibre Detail Cloth	31cm x 36cm
38070	Cleaner Clay, non-abrasive clay that removes overspray paint	-
5709	M14 to 5/8 inch adaptor. Short male thread to eliminate adaptor surface scratching	-
5710	5/8" to 5/8" adaptor. Short male thread to eliminate adaptor surface scratching	-
7910	Tack Pad	175mm x 235mm
50401	Tack Cloth Aqua - for use with waterborne paints	150mm x 210mm
6013	Scuff-It Paint Prep Gel - designed to clean, degrease and abrade auto surfaces prior to painting	700g



9635



9637



9650



6084



38070

Notes

3M™ Automotive Acrylic Attachment Tape

3M™ Automotive Attachment Tapes

3M Automotive Attachment Tapes are grey, acrylic foam tape with high performance acrylic adhesive. This tape demonstrates good peel and shear adhesion, along with good conformability and plasticiser resistance. Typical applications include emblems, nameplates, badges and other lightweight mouldings and trims.

Product Number	Description	Thickness	Size
6377	3M Automotive Attachment Tape	0.8mm	12.7mm x 18.3m
6378			22mm x 18.3m



3M™ Automotive Acrylic Plus Attachment Tapes

A range of black, high performance, double-coated acrylic foam tapes. These OEM approved tapes are designed for reliable attachment of a wide variety of automotive exterior and interior trim, including body side mouldings, claddings, rocker panel mouldings, wheel flares, bumper trim and most other automotive trim. Due to the narrower width of 6386 (6.35mm) it is recommended that this be used for wheel flares or other less demanding applications.

Product No.	Description	Thickness	Size
6382	3M Automotive Acrylic Plus Attachment Tape	1.1mm	12.7mm x 18.3m
6383			22mm x 18.3m
6384			12.7mm x 4.6m
6386			6.35mm x 18.2m



3M™ Automotive Acrylic Plus Attachment Tape

3M Automotive Acrylic Plus Attachment Tape is a thick, black, high performance, double coated acrylic foam tape. For use where high performance is necessary or there is a greater mismatch between the trim part and the substrate.

Product No.	Description	Thickness	Size
6397	3M Automotive Acrylic Plus Attachment Tape	1.5mm	12.7mm x 9.1m



3M™ Adhesion Promoter Wipe

3M Adhesion Promoter 6396 is a liquid primer used to improve the adhesion of 3M Automotive Attachment Tapes to most low surface energy, plastic materials, as well as injection-moulded body side mouldings and claddings used for automotive exterior trims. This includes common low surface energy plastics used for automotive interior and exterior trim applications including TPO, PPO, PP, PC, PC + ABS. Since formulations and surface energies can vary for these types of materials, each application should be verified through testing. 3M Adhesion Promoter 6396 is specifically formulated to be used on plastic parts with 3M Acrylic Foam Tapes and 3M Acrylic Plus Tapes.

Product No.	Description	Size
6396	3M Adhesion Promoter Wipe	-



Specialty Tapes

3M™ Extreme Sealing Tape

3M Extreme Sealing Tape 4412N is a single coated, pressure sensitive adhesive tape designed for difficult sealing applications. The backing on this tape is an ionomer film that is very tough yet flexible and abrasion resistant. The very soft and thick acrylic adhesive has excellent sealing properties and good long term, outdoor durability. This single-coated tape is designed to seal over an existing joint, seam, or penetration and can be painted.

Product No.	Description	Thickness	Size
4412N	3M Extreme Sealing Tape	2mm	25.4mm x 16.6m
			50.8mm x 16.6m
			76.2mm x 16.6m
			101.6mm x 16.6m



3M™ Aluminium Foil Tape

Foil tapes are suitable for applications requiring thermal conductivity, heat and flame protection and resistance to chemicals, heat and weather.

Product No.	Description	Thickness	Size
425	3M Aluminium Foil Tape	0.12mm	50mm x 55m



Scotch® uPVC Tape

A high-tack, red, waterproof uPVC tape for keeping exterior masking and holding sheeting in place whilst applying coatings to buildings. Clean removal time is up to 7 days.

Product No.	Description	Thickness	Size
6893	Scotch uPVC Tape	0.06mm	25mm x 66m



3M™ Performance Plus Cloth Duct Tape

3M Cloth Duct Tape is a rubber based, adhesive coated cloth tape. The cloth backing has a polyethylene coating, adding to its UV and water resistance with up to six months outdoor clean removal time.

Product No.	Description	Thickness	Size
8979	3M Performance Plus Cloth Duct Tape	0.33mm	48mm x 22.8m
			48mm x 54.8m



Scotch® Adhesive Transfer Tape

Scotch Adhesive Transfer Tape soft acrylic pressure-sensitive adhesive system features very high initial adhesion and good shear holding power to a wide variety of materials including most plastics. Should be dispensed using a Scotch ATG 700 Tape Applicator.

Product No.	Description	Thickness	Size
969	Scotch Adhesive Transfer Tape	0.13mm	12.7mm x 16m
			19mm x 16m



Scotch® ATG 700 Tape Applicator

A trigger operated applicator used for the dispensing and application of adhesive transfer tapes while the liner rewinds into the applicator.

Product No.	Description	Thickness	Size
700	Scotch ATG 700 Tape Applicator	-	-



3M™ Dual Lock Reclosable Fasteners

3M Dual Lock Reclosable Fasteners consist of two lengths of plastic strip with mushroom-shaped stems that engage with pressure. Dual Lock reclosable fasteners can be used to attach panels, signs, displays and many other frequently removed parts.

Product No.	Description	Thickness	Size
MP3560	3M Dual Lock Reclosable Fasteners	5.7mm	25mm x 4.5m



3M™ Plastic Repair Products

3M™ EZ Sand Flexible Parts Repair 5887

A two-part epoxy used to repair most flexible plastic parts, including bumper covers and other plastic body panels. *This product should not be used with SMC/fibreglass.* 3M EZ Sand Flexible Parts Repair is easy sanding and formulated for excellent featheredge, and should be used in conjunction with 3M Polyolefin Adhesive Promoter 5907.

3M™ Flexible Parts Repair Kit 5895

A two-part epoxy used to repair most flexible plastic parts, including bumper covers and other plastic body panels. *This kit incorporates 2 x 147ml tubes of Part A & B mixed in a 1:1 ratio and should NOT be used with SMC/fibreglass.* This product is easy sanding and formulated for excellent featheredging and should be used in conjunction with 3M Polyolefin Adhesive Promoter 5907.

3M™ Semi Rigid Parts Repair 8235

Excellent choice for quick repair of nicks, gouges, or small defects on plastics due to an extremely fast work time. Excellent adhesion over a wide range of temperatures. Used for backside reinforcement repair on a variety of plastic components.

3M™ Semi Rigid Plastic Repair 4240

A urethane plastic repair material for repairing damaged bumpers. Used for backside reinforcement repair on a variety of plastic components. Can also be used to bond many dissimilar materials such as plastic, fibreglass and metal, and should be used in conjunction with 3M Polyolefin Adhesive Promoter 5907.

3M™ TPO Plastic Repair 8239

A two-part urethane used to repair thermoplastic polyolefins (TPO) such as PP, PE and EPDM. Excellent choice for nicks, gouges or small defects on mentioned plastics due to an extremely fast work time. Excellent flexibility over a wide range of temperatures.

3M™ Super Fast Adhesive 4247

A 20-second set urethane adhesive that replaces cyanoacrylates. Will not crack or become brittle like cyanoacrylates. Bonds to virtually any substrate and has excellent gap-filling capabilities for bonding small parts. Excellent for rebuilding tabs and fixing broken eyelets; should be used in conjunction with 3M Polyolefin Adhesive Promoter 5907.



Part No.	Description	Size	Work Time	Sand Time	Cure Time
5887	3M™ EZ Sand Flexible Parts Repair	200ml	5-7 min	15 min	4 hours
5895	3M™ Flexible Parts Repair Kit	2 x 147ml	5-7 min	15 min	4 hours
8235	3M™ Semi Rigid Parts Repair	200ml	50 sec	30 min	1 hour
4240	3M™ Semi Rigid Parts Repair		50 sec	15 min	1 hour
8239	3M™ TPO Plastic Repair		50 sec	30 min	1 hour
4247	3M™ Super Fast Adhesive		20 sec	30 sec	1 hour

For applicators and replacement mixing nozzles refer to 3M™ Applicators on page 70.

3M™ Plastic Repair Associated Products

3M™ Plastic Contour Sheeting 4903

Special film to be overlaid on adhesive immediately after it has been applied. Prevents air entrapment when adhesive is condensed and contoured into the repair area. Also allows for even distribution of adhesive.

Part No.	Description	Size
4903	Plastic Contour Sheet	127mm x 3.65m



3M™ Polyolefin Adhesive Promoter 5907

Adhesion promoter to be used with 3M part numbers 5895, 5887, 4240, 4247 for the repair of polypropylene and ethylene propylene interior and exterior parts.

Part No.	Description	Size
5907	3M Polyolefin Adhesive Promoter	340g aerosol



3M™ Plastifil Plastic Filler

3M Plastifil is a flexible, polyester fine filler used for filling and finishing repairs to plastic bumpers and components. Plastifil is suitable for filling rigid plastics such as polypropylene, polyethylene, ABS, PMMA, PVC, polyurethane, polycarbonate and polyester. Not suitable for RIM flexible polyurethane.

Part No.	Description	Size
PF1	3M Plastifil Plastic Filler	1 kg



3M™ Plastiprime

3M Plastiprime is a high technology formulation with specialised flex aids and adhesion promoters producing a grey, flexible, rapid drying, easy sanding primer designed for priming rigid plastics. It's applications include use with: polypropylene, ABS, PMMA, PVC, polyurethane, polycarbonate and polyester. It is ideal for priming full component resprays and filling over repaired areas and minor surface imperfections. It is suitable for both single and two pack paint systems. For RIM flexible polyurethane test an inconspicuous area first before application.

Part No.	Description	Size
PP1	3M Plastiprime Plastic Primer	1L
PP20		20L



3M™ Bumper Texture Coat

3M Bumper Texture Coat is a specially formulated, flexible, textured black satin finish coat for rigid plastic components and bumpers. Bumper Texture Coat has an in-built flex aid and is applied to primer or existing sound paint (not spraying enamel) with a conventional spray gun.

Part No.	Description	Size
BTC1	3M Bumper Texture Coat	1L



3M™ Bumper Coat

A flexible coating with an in-built primer for refinishing rigid and semi-rigid plastics such as bumpers, louvres and grills. Suitable for recoating painted trim components with the exception of soft rubber & vinyl fabric.

Note: Not suitable over 2K enamels or soft rubber and vinyl fabric.

Part No.	Description	Size
BBBS1	3M Bumper Coat Satin Black	1L



3M™ Pillar Foam

3M™ Pillar Foam is a rigid, two-part urethane material which foams in place (closed-cell foam). It is designed to replace OEM's rigid foams found in pillars, sills, doors, floorpans, roof bows and other automotive body cavities.

Part No.	Description	Size
8458	3M Rigid Pillar Foam	200ml



3M™ Flexible Foam

3M Flexible Foam is a soft and flexible two-part urethane material which foams in place (closed-cell foam). It is designed to replace OEM's flexible foams found on door intrusion beams, roof bows, inside body panels, and in other automotive body cavities. Expands to 10 times its original volume to fill large cavities with a small amount of material.

Part No.	Description	Size
8463	3M Flexible Foam	200ml



3M™ Sealer Coatings

3M™ Rubberised Undercoating 8883

A tough, high performance rubberised aerosol undercoating. Provides rust-proofing and sound deadening for a variety of applications, including fenders, quarter panels, door panels, repaired sections, welded joints, hoods and decklids.

Part No.	Description	Size	Colour	Dry Time	Paint Time	Texture
8883	3M Rubberised Undercoating	560g	Black	20 min	Not recommended	Medium to Course



3M™ No Cleanup Rocker Gard™ Coating 8949

A coating designed to provide chip and abrasion resistance to rocker panels, as well as match the OEM texture that must be replaced after collision repair. This coating has a smooth to medium texture. Must be applied over a 2-part epoxy primer (1-part primers or 2-part urethanes will not work in every instance). Paintable in 30 minutes. If painting after 24 hours, scuff lightly before applying paint.

Use with 3M 8801 applicator gun; refer 3M Applicators pg 71.

Part No.	Description	Size	Colour	Dry Time	Paint Time	Texture
8949	3M No Cleanup Rocker Gard Coating	650g	Tan	20 min	2 hours	Smooth to Medium



3M™ Rocker Panel Coating 8889

3M Rocker Panel Coating 8889 is a resilient coating designed to protect lower auto body panels from damage such as stone chipping. This coating is applied over primer coated panels and under top coats providing an additional layer of protection to the substrate. It is compatible with common automotive paints.

3M Rocker Panel Coating 8889 produces a textured finish which resists chipping, abrasion, rusting and weathering. Specifically developed to match OEM medium to coarse textures and produces a resilient under-the-paint coating to protect the vehicle year after year. Ideal for use on rocker panels, under bumpers and under-carriages to prevent exterior corrosion.

3M Rocker Panel Coating 8889 is fast drying, paintable, and offers excellent sound deadening properties. Use with 8801 Applicator Gun; refer to 3M applicators page 71.

Part No.	Description	Size	Colour	Dry Time	Paint Time	Texture
8889	3M Rocker Coating	650g	Grey	20 min	1 hour	Medium to Coarse



3M™ Body Schutz Coating

A black, bituminous, textured, underbody coating designed to protect surfaces against stone chips. It dries to a tough and flexible coating protecting the surface against rust and providing sound deadening properties. 3M recommends that this coating not be painted over.

Part No.	Description	Size	Colour	Dry Time	Paint Time	Texture
8861	3M Body Schutz	1 L	Black	1 hour	Not recommended	Medium



3M™ Kahguard

3M Kahguard is a black, bitumen-free, rubberised spray-on underbody corrosion protectant and sound deadener. It forms a permanently elastic, anti-corrosive protective film and also acts as a sound deadener. It can significantly reduce panel, engine and road noise when applied to the underbody and floorpan.

As 3M Kahguard is bitumen-free, it can be overcoated with most paints without the bleed-through problems normally associated with conventional bitumen-based body deadeners. Apply with a 3M European Thread Spray Gun or a conventional underbody gun.

Part No.	Description	Size	Colour	Dry Time	Paint Time	Texture
KGS1	3M Kahguard	1 L	Black	Touch dry 20 min	24 to 48 hours +	Medium



3M™ C Guard

Permanent bitumen-free black rubberised under body corrosion inhibitor and sound deadener. Forms an elastic, protective anti-corrosion film that can be painted over with most paint systems. Apply using conventional under body spray gun or European Thread Spray Gun. Available in white, grey or black colours as a water-based material.

Part No.	Description	Size	Colour
CG1TW	3M C Guard Water Based	1 L	White
CG1TG			Grey
CG1TBK			Black



3M™ Seam Sealers

3M™ Heavy Drip-Chek™ Sealer

A light grey, heavy-based sealer, specially designed to seal exterior auto body definition seams, typically found on older model vehicles. Heavy Drip-Chek Sealer is designed for applications to drip rails, coach joints and narrow automotive seams (all definition seams). This product will shrink during the curing process to provide a visual definition seam. Excellent adhesion to metal, paint, glass and rubber. Resists gas and oil. Can easily be applied up to 3mm. This product also weathers well.



Part No.	Description	Size	Colour	Dry Time	Paint Time
8531	3M™ Heavy Drip-Chek™ Sealer	148ml	Grey	24 hour	24 to 48 hours +

3M™ Seam Sealer Tape 8475

A rubber backed, 0.5mm thick tape designed to duplicate the factory appearance and function typically found in door jams and trunk gutters.



Part No.	Description	Size	Colour
8475	3M Seam Sealer Tape	9.1mm x 9.1m	Black

3M™ MSP Seam Sealer 8369

A high quality, heavy-bodied, moisture-curing seam sealer that is designed for interior and exterior body joints. This general purpose seam sealer adheres well to primed surfaces except acrylic lacquer. This product does not shrink and stays permanently flexible, and is fast curing and paintable.



Part No.	Description	Size	Colour	Paint Time
8369	3M MSP Seam Sealer	310ml	White	30 min

3M™ Super Fast Urethane 8609

A one-part moisture curing urethane which provides a high strength bond when used to bond and seal vehicle windshields, backlights and sidelights.

Part No.	Description	Size	Colour	Work Time
8609	3M Super Fast Urethane	310ml	Black	10 to 15 min



3M™ Brushable Seam Sealer

A one-part, brushable sealant which dries quickly at room temperature and retains elasticity. Adheres to non-sanded, primed or painted metal surfaces. Suitable for sealing overlap, welded, clinched and riveted sheet metal joints. The final appearance is similar to the original OEM finish.

Part No.	Description	Size	Colour	Work Time
BSS1	3M Brushable Seam Sealer	1 kg	Black	10 to 15 min



3M™ Adhesive Sealers

3M™ Powerline Adhesive and Sealers

3M Powerline Adhesives and Sealers are a range of polyurethane and hybrid, one-part formulations that require no mixing or special application tools. 3M's Powerline products cure with atmospheric moisture to form durable, resilient, long-lasting bonds, ideal for:

- + Truck, trailer, bus and other vehicle flat panel mounting
- + Roof flashings, through wall pipe and cable sealing and other construction applications
- + Concrete sealing and other expansion joint filling



Part No.	Description	Colour	Size	Skin Time	Shore A Hardness	Tensile Strength
540	3M Powerline Polyurethane Adhesive Sealer. Paintable, smoke and flame rated	Black White Grey	310ml 600ml	60-90 min	40	2000 kPa
550	3M Powerline Polyurethane Adhesive Sealer. Multipurpose applications can be used above or below the water line	Black White Grey	310ml 600ml	50-90 min	45	3100 kPa
560	3M Powerline Polyurethane Adhesive Sealer. Flat panel bonding adhesive. High strength, smoke and flame rated	Black White Grey	310ml 600ml	50-60 min	55	4000 kPa
590	3M Powerline Polyurethane Adhesive Sealer. Glass and plastic window bonding	Black	310ml	25-40 min	65	6900 kPa
5010	3M Powerline Polyurethane Adhesive Sealer. Versatile, fastgrabbing, high strength adhesive that forms a rigid, permanent bond to most materials	Clear	310ml	3 min	-	1900 kPa
730	3M Powerline Hybrid Adhesive Sealer. Clear sealer that forms permanent elastic bond to most substrates	Black White Grey	310ml	25-30 min	30	1700 kPa
740	3M Powerline Hybrid Adhesive Sealer. Cosmetic sealer with excellent UV resistance. Bonds to most substrates	Black White Grey	310ml	40-60 min	40	4100 kPa
760	3M Powerline Hybrid Adhesive Sealer. Very high strength adhesive/sealer. Adheres to a wide range of substrates. Can be used above and below the water line	Black White Grey	310ml 600ml	10-30 min	55	4500 kPa
755	High strength, permanent and flexible bond on a variety of substrates. Paintable when wet and excellent UV resistance	Black White Grey	290ml 600ml	40-70 min	45	1600 kPa
755FC	High strength, permanent and flexible bond on a variety of substrates. Paintable	Black White Grey	290ml 600ml	8-10 min	45	2700 kPa

3M™ Panel Bonding Products

3M™ Panel Bonding Adhesive

3M Panel Bonding Adhesive is a two-part epoxy adhesive that provides extended work-time, yet can be rapidly cured with heat. Packaged in a 200ml cartridge, 8115 Panel Bonding Adhesive is to be used in conjunction with 8117 Premium Manual Applicator and 8193 Static Mixing Nozzles.

8115 Panel Bonding Adhesive has excellent adhesion to a wide variety of plastic and metal substrates. Providing the manufacturer's directions are followed, this product can be used to bond door skins, roof skins, quarter panels and box sides, as well as for bumper cover repair under certain conditions. Typical substrates include cold roll steel, aluminium, SMC, and FRP. This product is not intended to bond structural components.



Part No.	Description	Size
8115	3M Panel Bonding Adhesive	200ml

3M™ Panel Bonding Starter Kit

3M Panel Bonding Starter Kit contains instructions, adhesive, dispenser (gun) and associated products (refer list below) to enable the user to bond a panel to a vehicle.

Part No.	Description	Size
-	3M Panel Bonding Starter Kit includes: 1 x 8117 gun 2 x 8115 adhesive 1 x General Purpose Adhesive Cleaner Aerosol 6 x 8193 nozzles 2 x PA1-G applicators 5 x pairs disposable gloves 1 x repair procedure manual	200ml



3M™ General Adhesives

3M™ Press-In-Place Emblem Adhesive

Transfer adhesive allowing emblems with existing foam tape to be re-attached. No stringing or trimming needed. Simply press emblem onto adhesive and place emblem on vehicle.

Part No.	Description	Size
8069	3M Press-In-Place Emblem Adhesive	50mm x 300mm



3M™ Plastic and Emblem Adhesive

Strong, quick-drying adhesive can be used for bonding plastic or metal emblems, interior rigid plastic, tail light lenses, vinyl side mouldings or upholstery.

Part No.	Description	Size
8061	3M Plastic and Emblem Adhesive	148g



3M™ General Trim Adhesive

Low VOC, clear, high strength adhesive for bonding automotive materials such as carpeting, jute pads, fabrics and plastics to metal and other surfaces. Provides good heat and water resistance.

Part No.	Description	Size
8088	3M General Trim Adhesive	525g



3M™ Quick Fix Adhesive

A general purpose, single component, cyanoacrylate adhesive. Provides good adhesion to rubber weatherstripping, vinyl, metal, glass, side mouldings, emblems, trim pieces, and most plastics. Excellent resistance to temperature extremes, shock, and most automotive and marine fluids.

Part No.	Description	Size
8155	3M Quick Fix Adhesive	29g



3M™ Aerosol Adhesives

3M Aerosol Adhesives are handy, self-contained, portable adhesive applicators that are easy to use with no clean-up required. Just the touch of a finger puts a job-matched formulation to work on paper, plastic, cardboard, foam, fabric, metal, and more.



Product	Features/Applications	Spray Pattern	Colour	Bonding Range		Temperature Resistance	Can size	Coverage/ can ³
				One Surface	Both Surfaces			
Repositionable 75	Temporary, repositionable bonding for lightweight materials.	Particle	Clear	1 hr	3 hrs	45°C	290g	3 m ²
High Tack 76	Strong one-surface bonds with high temperature resistance.	Lace	Translucent	10 min	1 hr	110°C	460g	7 m ²
Super 77™	Versatile, general purpose adhesive with quick tack and low soak in.	Particle	Translucent	15 min	30 min	65°C	475g ¹	12 m ²

Scotch-Weld™ Cyanoacrylate Adhesives

Scotch-Weld Cyanoacrylate Adhesives are high specification, single component adhesives that form high tensile bonds to metal, plastic, ceramic, wood, rubber and composites.

Part No.	Description	Colour	Gap Fill	Viscosity	Temperature Range	Typical Fixture Time
SF20	High strength bonding of plastics, rubber and other common substrates	Clear	0.10mm	20cps	-50°C to 80°C	3 - 30 s
SF100	High strength bonding of plastics rubber, paper, metal and other substances	Clear	0.15mm	90cps	-50°C to 80°C	3 - 30 s
XF100	Extremely rapid adhesive for bonding a wide range of substrates including wood, plastic, rubber, ceramics etc.	Clear	0.15mm	110cps	-50°C to 80°C	1 - 30 s



Scotch-Weld™ Anaerobic Adhesives

Scotch-Weld Anaerobic Adhesives are single component engineering adhesives that cure in the absence of air and in the presence of metal. Product applications include threadsealing, threadlocking, pipe and hydraulic joint sealing, retaining of cylindrical parts and gasketing.

Part No.	Description	Colour	Gap Fill	Viscosity	Temperature Range	Typical Fixture Time
GM15	General Purpose gasket maker suitable for housings and rigid flanges but can flex with minor flange movement. Applications include gearbox and engine casings, fuel and water pumps, air compressors and other mated surfaces	Purple	0.5mm	350,000cps	-50°C to 150°C	35 min
GM18	A form-in-place gasket maker designed for use on dissimilar rigid metal flanges and surfaces, eg gearbox casings, machinery covers, pump housings etc	Red	0.5mm	500,000 cps	-50°C to 150°C	35 min
PS77	Pipe sealant designed to lock and seal medium and coarse straight and tapered pipe threads on pipes of diameter 15mm to 80mm. Prevents vibration loosening and leakage through the pipe threads	Fluorescent yellow	0.25mm	48,000 cps	-50°C to 150°C	<15 min
TL22	Prevents vibration and seals threaded parts. Low removal torque makes TL 22 especially suitable for small parts (<6mm), locking brass or other soft metal fasteners and where regular disassembly is envisaged	Purple	0.25mm	5,000cps	-50°C to 150°C	<15 min
TL43	Formulated to lock all nuts and bolts preventing vibration loosening and leakage. Slightly oil tolerant but best results are with clean parts	Blue	0.30mm	14,000cps	-50°C to 150°C	<15 min
TL62	Formulated to lock all nuts and bolts preventing vibration loosening and leakage. The thixotropic nature of the product prevents run off, dripping and migration after assembly. TL62 is a lubricating formula to aid assembly	Red	0.25mm	7,000cps	-50°C to 150°C	<15 min
TL70	Locks all metal fastenings preventing vibration loosening and leakage through the threads. Suitable for larger threaded fasteners and applications where maximum strength is required	Green	0.2mm	500cps	-50°C to 150°C	<15 min



3M™ Applicators

3M™ Performance Manual Applicator 200ml

3M Performance Manual Applicator 200ml 08117 is a manual applicator designed for use with all 200ml cartridges in the 3M product range.

Part No.	Description	Size
8117	3M Performance Manual Applicator	200ml



3M™ Standard Manual Applicator 200ml

Dispenses all 3M 200ml cartridges with 1-1 or 2-1 mix ratios. Heavy duty metal construction. Rod driven for balanced product dispensing.

Part No	Description	Size
8571	3M Standard Manual Applicator	200ml



3M™ Static Mixing Nozzle

3M Static Mixing Nozzle for use with all 3M 200ml and 400ml two-component cartridges.

Part No.	Description	Size
8193	3M Static Mixing Nozzle	For 200ml and 400ml cartridges



3M™ Manual Sausage Applicator

A fully enclosed, all metal, rod driven, friction feed applicator gun for use with 3M 'sausage' packed sealers and adhesives.

Part No.	Description	Size
310M	3M Sausage Applicator	310ml
600M		600ml



3M™ No Cleanup Applicator

A one piece metal applicator gun designed for use with all No Cleanup products. Requires no cleaning. Refer to individual No Cleanup products for applicable air pressures. Requires the use of No Cleanup Replacement Nozzle 08966 included with No Cleanup Rocker Gard™ Coating.

Part No.	Description	Size
8801	3M No Cleanup Applicator	-



European Thread Spray Gun

Part No.	Description	Size
ESG	European Thread Spray Gun	-



3M™ Car Care Appearance Products

3M™ Car Wash Soap

Safely removes dirt and grime without removing wax protection.

This product is clear coat safe and phosphate free.

Part No.	Description	Size
39000	3M Car Wash Soap	473ml



3M™ Rubbing Compound

Excellent for hand compounding applications. Safely and effectively removes grade 1200 or finer sand scratches, other fine scratches, medium oxidation, coarse swirl marks or water spots, leaving a fine finish.

Part No.	Description	Size
39002	3M Rubbing Compound	473ml



3M™ Performance Finish Synthetic Wax

Extremely durable synthetic liquid wax. Bonds to the paint surface, providing a durable paint protection and a high gloss shine. For use on automotive paints. Provides a long lasting high gloss finish.

Part No.	Description	Size
39030	3M Performance Finish Synthetic Wax	473ml



3M™ Quick Wax

3M Quick Wax is a spray detailer for quick detailing of exterior surfaces, and can be applied to wet or dry surfaces. Provides a high gloss, streak free finish after washing.

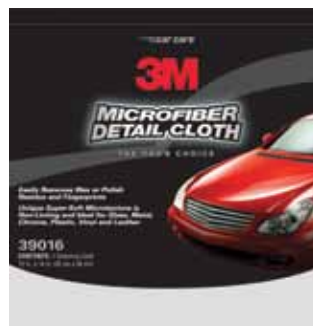
Part No.	Description	Size
39034	3M Quick Wax	473ml



3M™ Microfibre Detail Cloth

High performance detailing cloth.

Part No.	Description	Size
39016	3M Microfibre Detail Cloth	310mm x 360mm



3M™ Wheel and Tyre Cleaner

Quickly cleans wheels and tyres in one easy step. Removes brake dust, road tar, grease and grime. Cleans soil and scuffs from tyre side walls and leaves wheels with a brilliant shine.

Part No.	Description	Size
39036	3M Wheel and Tyre Cleaner	473ml



3M™ Leather and Vinyl Restorer

Cleans, shines, conditions and protects leather and vinyl surfaces in one easy step.

Part No.	Description	Size
39040	3M Leather and Vinyl Restorer	473ml



3M™ Tyre Restorer

Restores deep black new look to tyres and restores a deep, rich natural appearance to exterior rubber bumpers or vinyl mouldings.

Part No.	Description	Size
39042	3M Tyre Restorer	473ml



3M™ Car Care Performance Products

3M™ Copper Anti-Seize Brake Lube

A metal to metal lubricant for brakes systems, spark plugs, oxygen sensors, and more. Keeps threaded fasteners from seizing.

Part No.	Description	Size
8945	3M Copper Anti-Seize Brake Lube	237ml



3M™ Foaming Engine Degreaser

A spray on, wash off engine cleaner. Removes grease, grime and dirt from metal surfaces.

Part No.	Description	Size
8899	3M Foaming Engine degreaser	467g



3M™ Glass Cleaner

Aerosol cleaner for all glass surfaces including windows, windshields, mirrors and sideglass. May also be used to clean automotive vinyl, interior plastic and clear plastic. 3M Glass Cleaner is non-flammable, and will not affect painted surfaces.

Part No.	Description	Size
8888	3M Glass Cleaner	538g



3M™ Headlight Lens Restorer System

With the 3M Headlight Lens Restoration System, car and motorcycle owners can shine and restore plastic lenses - including headlights, tail lights, fog and directional lights to as-new condition. This kit includes everything needed to restore two headlight lenses, excluding the user-supplied household drill (1200-1600 rpm), automotive tape, clean cloth, and spray bottle.

Part No.	Description	Size
39008	3M Headlight Lens Restoration System	-



3M™ High Power Brake Cleaner

3M High Power Brake Cleaner is designed to remove oil, grease, brake fluid and other contaminants from all types of brake assemblies. Leaves no residue and helps eliminate disc brake squeal and chatter.

Part No.	Description	Size
8880	3M High Power Brake Cleaner	396g



3M™ Fuel Injector Cleaner Tank Additive

Cleans fuel injectors and removes deposits during the time it takes to consume one tank of fuel. Restores power and fuel economy. Eliminates stalling, hesitation and poor performance due to dirty fuel injectors.

Part No.	Description	Size
8812	3M Fuel Injector Cleaner Tank Additive	396g



3M™ Multi-Purpose Spray Lubricant

Specialised formula for general use. This thin bodied, transparent rust preventative aerosol coating provides characteristics of a lubricating oil, a penetrating oil, and a demisting coating.

Part No.	Description	Size
8898	3M Multi-Purpose Spray Lubricant	298g



3M™ Ultrapro™ Silicone Gasket

A premium grade black silicone compound for form-in-place gasketing in applications that reach temperatures up to 315°C. Can be used as a gasket material for valve covers, oil pans and other engine and transmission applications. Oxygen sensor safe.

Part No.	Description	Size
8700	3M Ultrapro Silicone Gasket	88ml



3M™ General Purpose Adhesive Cleaner 8987

A specially blended solvent for the removal of adhesives.

Part No.	Description	Size
8987	3M General Purpose Adhesive Cleaner	425g



3M™ Silicone Lubricant Plus Wet Type

A high solids, high viscosity and aerosol lubricant designed for lubricating moving parts, eliminating squeaks caused by friction, and protecting against rust and corrosion whilst sealing out moisture and preserving plastics, rubber, leather and other such surfaces.

Part No.	Description	Size
8877	3M Silicone Lubricant Plus Wet Type	454g



3M™ Silicone Lubricant Dry Type

High quality silicone lubricant that eliminates rubber squeaks, prevents sticking and seals out moisture. This product contains no petroleum oils to stain fabrics and will not freeze at -33°C nor degrade at +175°C.

Part No.	Description	Size
8897	3M Silicone Lubricant Dry Type	454g



3M™ Throttle Plate and Carb Cleaner

Cleans and lubricates throttle plates. Safe for coated throttle plates and can be used for carburetors.

Part No.	Description	Size
8866	3M Throttle Plate and Carb Cleaner	240g



3M™ Vehicle Detailing Products

3M™ Interior Dressing Concentrate

A ready-to-use, water-based, silicone dressing for use on interior vinyls, leather, plastic, and rubber surfaces. Produces a deep colour and restores natural gloss appearance.

Part No.	Description	Size
38086	3M Interior Dressing Concentrate	3.78 L



3M™ Body Shop Clean-Up Tyre Dressing Concentrate

Conditions exterior rubber and vinyl surfaces and produces a deep black, glossy appearance on newer tyres. Applied via applicator pad or spray bottle. Contains no silicone and is designed for the paint shop environment.

Part No.	Description	Size
38327	3M Body Shop Clean-Up Tyre Dressing Concentrate	3.78 L
38328		18.9 L



Polishes and Waxes

3M Detail Polish 208 is a medium cutting, fine finishing polish that removes light to medium oxidation, fine scratches and stains. Leaves an excellent high gloss finish on all types of automotive finishes including clear coats.

3M Plastic Polish 9010 safely removes hairline scratches or other minor imperfections from automotive plastics.

Part No.	Description	Size
38116	Detail Polish 208	3.78 L
9010	Plastic Polish	237ml



Cleaners

3M All Purpose Cleaner 38051 cleans dirt stains and soils from carpets, fabric and leather upholstery. For general cleaning, add 1 part concentrate to 30 parts water. For heavy cleaning or stain pre-spotting, add 1 part product to 15 parts water.

3M Car Wash Soap is a concentrated car wash soap that safely removes dirt and grime without removing wax protection. Phosphate free and body shop safe, contains no silicones. Dilution ratio: 1 part concentrate to 100 parts water.

3M Glass Cleaner is a concentrate that contains no silicone and is body shop safe. Dilution ratio: 1 part concentrate to 14 parts water. Non-streaking formula and ammonia free.

3M Body Shop Clean-up Heavy Duty Wheel Cleaner is a cleaning concentrate that removes brake dust from wheels and rims. Not recommended for use on non-coated wheels, engines or glass. Does not contain silicone or strong acids.

3M Adhesive and Tar Remover is a ready-to-use blend of petroleum solvents designed to remove adhesive and tar deposits from exterior vehicle surfaces.

Part No.	Description	Size
38051	All Purpose Cleaner/Degreaser	19 L
38377	Car Wash Soap	3.78 L
38378		18.9 L
38099	Glass Cleaner	3.78 L
38100		18.9 L
38374	Heavy Duty Wheel Cleaner	3.78 L
38375		18.9 L
38080	Adhesive and Tar Remover	3.78 L



38377



38099



38080

Accessories

Part No.	Description	Size
37721	Triple Diluter	-
37712	Double Diluter	-



3M™ Paint Buster Hand Cleaner

3M Paint Buster Hand Cleaner is a cream type hand cleaner offering superior performance in the removal of lacquer, enamel and urethane paints, primers, putties, plastic fillers, adhesives and automotive sealants from skin.



Part No.	Description	Size
5975	Paint Buster Hand Cleaner	310ml

3M™ Natural Citrus Cleaner

3M Natural Citrus Cleaner is an aerosol cleaner which can dissolve and flush away dirt, grease, tar, most non-curing type adhesive films, and similar substances. It is a citrus oil based cleaner that emulsifies when flushed with water.

Citrus Base Cleaner does not contain petroleum distillates, and can be used to clean and degrease metal parts, motors, tools, printing presses, concrete, or almost any dirty or greasy surface.

Part No.	Description	Size
7639	Citrus Based Cleaner	525g



3M™ Marine Maintenance and Cleaning Products

3M™ Marine Boat Soap

Concentrated formula cleans a variety of surfaces, removing grease, oil, grime, algae, fish blood and dirt. Excellent on hull, deck, upholstery, canvas, carpet, windows and engines. Always try the product on a hidden area first.

Part No.	Description	Size
9034	3M Marine Boat Soap	473ml



3M™ Marine Clean and Shine Wax

Spray on/wipe off formula that cleans and shines while providing a just-waxed look. Ideal for fibreglass, topside paint and other surfaces, quick and easy to apply in one easy step. Can be used on both wet and dry surfaces.

Part No.	Description	Size
9033	3M Marine Clean and Shine	500ml



3M™ Marine Cleaner and Wax

A special blend of light rubbing compound with a variety of waxes. Designed to clean and protect light to medium oxidised fibreglass/gelcoat and marine topside paints in one easy step.

Part No.	Description	Size
9009	3M Marine Clean and Shine	473ml
9010		1 L



3M™ Marine Restorer and Wax

A special blend of rubbing compound with a variety of waxes, to produce a high gloss while removing medium to heavy oxidation, chalking, water spots, rust and exhaust stains in one step. Ideal for fibreglass/gelcoat and marine topside paints. Retards UV light damage.

Part No.	Description	Size
9005	3M Marine Restorer and Wax	500ml
9006		1 L



3M™ Scotchgard™ Marine Liquid Wax

Designed to provide high gloss and protect fibreglass/gelcoat, marine topside paints, painted aluminium and marine metal parts. Contains a unique formula that uses reactive chemistry to bond to the boat's surface, providing a durable finish. Retards UV light damage.

Part No.	Description	Size
9061	3M Scotchgard Liquid Wax	500ml
9062		1 L



3M™ Marine Ultra Performance Paste Wax

Contains a unique 3M polymer technology that provides prolonged durability and soil release properties. Gives a protective high gloss on marine fibreglass/gelcoat, topside paints, metal and painted finishes, and protects against UV rays.

Part No.	Description	Size
9030	3M Marine Ultra Performance Paste Wax	269ml



3M™ Marine Outdoor Vinyl Cleaner, Conditioner and Protector

Designed to clean, condition and protect marine vinyl and rubber components. Unique gel formula provides durable protection for exterior, as well as interior applications. Gel formula provides better application control compared to liquids.

Part No.	Description	Size
9023	3M Marine Outdoor Vinyl Cleaner, Conditioner and Protector	269ml



3M™ Marine Vinyl Cleaner and Restorer

Deep cleans dirt and grime. Shines, conditions and protects vinyl and rubber surfaces. Fresh lemon scent.

Part No.	Description	Size
9029	3M Marine Vinyl Cleaner and Restorer	500ml



3M™ Marine Adhesives & Sealants

3M™ Marine Metal Restorer and Polish

Designed to restore and polish stainless steel, brass, bronze, copper, chrome, aluminium and other marine metals by removing surface rust, oxidation, corrosion and tarnish, restoring lustre.

Part No.	Description	Size
9019	3M Marine Metal Restorer and Polish	510ml



3M™ Marine Mildew Stain Remover

Unique spray and wipe formula. Quickly removes mildew stains and dirt from vinyl, boat covers, cushions, carpets/fabrics and other marine surfaces.

Part No.	Description	Size
9067	3M Marine Mildew Stain Remover	500ml



3M™ Marine Acrylic Putty – White

Designed specifically for the boat repair market, this putty is recommended for filling pinholes, scratches and other surface defects on hulls. Its white colour minimizes the possibility of colour showing through the final coat as can happen when using coloured putties beneath white paint. Other advantages include easy sanding, fast drying, easy spreading, and low shrinkage.

Part No.	Description	Size
5662	3M Marine Acrylic Putty White	200g



3M™ Marine Maintenance Accessories

3M™ Marine Superbuff™ Pad

A double-sided, 150mm buffing pad with wool pile. Can be used with a drill to maintain a professional high gloss finish when used with 3M™ cleaners, restorers and waxes.

Part No.	Description	Size
9038	3M Marine Superbuff Pad	150mm dia



3M™ Microfibre Detailing Cloth

A unique super-soft micro-texture cloth, that has oil-absorbing microfibres that lift and trap liquids, grease, dust and dirt particles.

Part No.	Description	Size
39016	Microfibre Detail Cloth	31cm x 36cm



Four Step Selection Guide

3M™, one of the world's leading safety product manufacturers, has a wide selection of safety equipment for specific situations.

Below is a basic four step guide to selecting the right protection for your own situation:

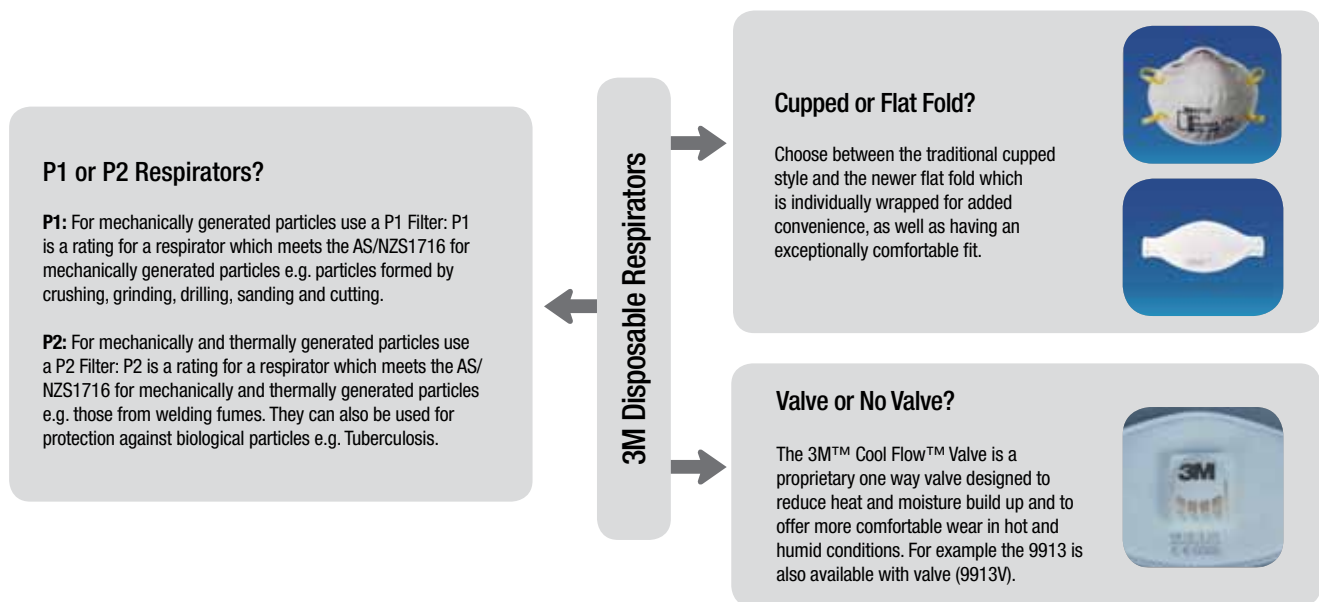
1. **Identify the hazards;**
2. **Understand the effects of the hazards on the body or to the environment;**
3. **Select the correct protection** – through the selection guides following, by contacting your 3M representative, contact our 3M TechAssist helpline (0800 3M HELP – 0800 364 357) or visit www.3M.com/nz/PPESafety; and
4. **Training, fitting and maintenance** – ensure users are trained in using the protective equipment, fitted out correctly and ensure the equipment is correctly and regularly maintained.

3M™ Respiratory Protection

3M offers three types of respiratory protection for people whose jobs expose them to particles that can be inhaled: 1) Disposable Respirators; 2) Reusable Respirators and 3) Powered and Supplied Air Respirators. All 3M respirators have been tested and meet the performance requirements of the Australian and New Zealand Standard AS/NZS1716.

1. 3M™ Disposable Respirators

3M pioneered the first disposable maintenance free respirators almost 30 years ago. These convenient and easy to use respirators do not require ongoing maintenance.



2. 3M™ Reusable Respirators










The 3M range of half and full face reusable respirators and filters offers value and quality. 3M reusable respirators let you change your filters to protect against certain particulates, gases and vapours, while using the same respirator. This is made possible by the unique 3M bayonet filter fixing system which allows filters to be clicked into place.

3. 3M™ Powered & Supplied Air Respirators

3M has a speciality range of Powered Air Purifying Respirators (PAPR) and supplied air solutions. For more information contact your 3M Representative or call our 3M TechAssist Helpline on 0800 3M HELP (0800 364 357).

3M™ General Respirator Selection Guide

V = Valved
Suitable Selection ✓
Superior Selection ✓✓

		1. Disposable Respirators					2. Reusable Respirators				3. Powered and Supplied Air Respirators	
												
		9310 or 9312	8710 or 8812	9913 or 9913V	9320/ 9322 8822	8514 Specialty Welding	6000 Series or 7000 Series – All filters fit both facepieces				Powered Air Systems	Airline Systems
When you are...	To protect against...	P1 Flat Fold	P1 Cupped	GP1 Cupped	P2 Flatfold or Cupped options	P2 Cupped	2125 Filters	2128 Filters	6051 5925 501 Filters	6057 5925 501 Filters		
Generating dusts – drilling, grinding, sanding, sawing	Dusts from timber, cement, masonry	✓✓	✓	✓	✓	✓	✓✓	✓✓	✓	✓	✓	✓
Removing lead-based paint	Lead from sanding or scraping removal	✓✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Lead from heat removal				✓✓	✓	✓	✓	✓	✓	✓	✓
Welding, metal cutting, metal pouring, soldering	Metal fume and smoke				✓	✓✓	✓	✓✓			✓	✓
	Ozone Gas					✓✓		✓✓			✓	✓
Acid handling – etching, electroplating, acid cleaning	Sulphur Dioxide, Chlorine									✓✓	✓	✓
	Hydrochloric Acid									✓✓	✓	✓
Using solvents, degreasing, gluing, cleaning	Organic vapours			✓ Nuisance level only *					✓✓	✓	✓	✓
	Solvents			✓ Nuisance level only *					✓✓	✓	✓	✓
Spray painting	Solvent vapours & paint spray mist								✓✓	✓	✓	✓
Spraying 2 pack (polyurethane) paints	Isocyanates											✓
Spraying for weed and pest control (not fumigants)	Herbicides & pesticide mists (outdoors)			✓ Vapour pressure <1.3 Pa @ 25°C				✓ Vapour pressure <1.3 Pa @ 25°C	✓✓	✓	✓	✓
	Nuisance level* odours			✓✓				✓	✓	✓	✓	✓

* Nuisance levels are those below the Workplace Exposure Standards (refer to www.osh.dol.govt.nz, search “workplace exposure standards”)

Warning: These respirators help protect against certain dusts, fumes, mists, gases and vapours but do not eliminate exposure to or the risk of contracting disease or infection. Misuse may result in sickness or death.












Use Limitations:

- These respirators do not supply oxygen. Do not use when contaminant concentrations are: immediately dangerous to life and health; unknown; above the maximum use limitations for each respirator type.
- Do not use in atmospheres containing less than 19.5% oxygen. Do not abuse, modify or misuse any respirator. Do not use close fitting respirators (half facepiece or full facepiece) with beards or other facial hair that prevent direct contact between the face and the respirator sealing surface.

Note: As air contaminant types and concentrations vary from site to site this chart is a guide only. For other materials not covered above please call our 3M TechAssist Helpline on 0800 3M Help (0800 364 357) for expert assistance.

3M™ Hearing Protection



















For people who work in noisy environments it is essential to use the correct protection that is not only comfortable but also reduces noise to safer decibel levels. The 3M range includes disposable earplugs, reusable earplugs, and ear muffs, providing protection for every situation. All 3M hearing protection products have met the requirements of AS/NZS 1270.

	Product	Product Name	Features & Benefits	Ideal Use
Disposable Earplugs – soft, comfortable foam can be combined with ear muffs for additional protection				
	1010 Uncorded & 1011 Corded	3M™ Nitro™	Choice of orange, red, pink and purple colours in one box. Ultra soft formulation for all day comfort. Class 5.	Up to 110dB e.g. concrete cutting, construction noise.
	1300 Uncorded & 1301 Corded	3M™ Skull Screws™	No roll down foam ear plug makes fitting easier and helps eliminate dirt transfer from hands to plugs. Class 5.	As above for dirty environments as no roll down required.
	1100 Uncorded & 1101 Corded	3M™ Tattoo™	Barbed wire graphics around this plug for edgy appeal. The soft, smooth foam and tapered shape helps provide all day comfort. Class 5.	Up to 110dB e.g. concrete cutting, construction noise.
	2000 Uncorded & 2001 Corded	3M™ No Touch™	No roll down foam ear plug makes fitting easier and helps eliminate dirt transfer from hands to plugs. Class 4.	Up to 105dB e.g. cutting wood, welding, grinding and sanding.
	1120 Uncorded & 1130 Corded	3M Foam Ear Plug	Extra soft foam provides great comfort. Class 4.	Up to 105dB e.g. cutting wood, welding, grinding and sanding.
	1100 Uncorded & 1110 Corded	3M Foam Ear Plug	Extra soft foam provides great comfort. Class 3.	Up to 100dB e.g. mowing, belt sander, electric power drill.
	PD-01-000	*3M Foam Ear Plug Dispenser Base. Use with 1100 Refill Bottles or 1120 Refill Bottles (sold separately)	Durable, lightweight dispenser for quick and easy access to ear plugs.	For factories, workshops and manufacturing sites where high usage and easy access is required.
Reusable Earplugs – washable and reusable				
	1290, 1291	3M 1290 Reusable Corded Ear Plug (No case) or 3M Reusable Ear Plug – Corded with Carry Case 1291	Reusable, soft, multi-flanged plugs stay securely in the ear canal. No roll down. Class 3.	For environments that may require repeated removal and insertion of earplugs.
	3000 Vinyl Cord & 3001 Cloth Cord	3M™ Tri-Flange™	Reusable, soft, flexible flanges conform to the shape of the ear canal to form a triple level seal against noise. Stem for easy insertion. Class 3.	Up to 100dB e.g. mowing lawns, belt sander, electric power drill.
Ear Muffs				
	1426	3M 1426 Economy Ear Muff	Basic, entry level ear muff. Ear cups adjust easily for a customised fit. Class 5.	Up to 110dB. Occasional use such as DIY, lawn-mowing.
	1436	3M 1436 Economy Folding Ear Muff	A wide, low pressure headband provides good fit and comfort. Foldable for easy storage. Class 5.	Up to 110dB. Industrial site daily use.

3M™ Safety Eyewear

The 3M range of eyewear offers high quality optics. All of the 3M glasses and goggles offer 99.9% UV protection and are tested and comply with AS/NZS1337.

Style is a critical factor when it comes to raising the acceptance of wearing personal protective equipment (PPE). 3M's range of eyewear gives you a variety of modern and stylish products from which to choose. Many of our products come with adjustable features and soft materials to improve fit and comfort to accommodate different face sizes and shapes.

	Product	AS/NZS Rating	Type/Description	Features & Benefits	Ideal Use
Orange County Choppers® by 3M	100 series 	Low Impact	OCC 101 Blue Mirror Lens, Silver Frame, OCC 102 Red Mirror Lens, Black Frame.	High fashion, comfortable, lightweight. Mirror coating provides scratch resistance.	Ideal for use with non-power tool jobs e.g. chopping, cutting, chipping, sanding, fruit picking and minimising glare and brightness.
	300 series 	Low Impact	OCC 301 Red Mirror Lens, Black Frame, OCC 302 Blue Mirror Lens, Silver Frame, OCC 304 Grey Polarised, Silver Frame.	High fashion, comfortable, lightweight. Mirror coating provides scratch resistance.	Ideal for use with non-power tool jobs e.g. chopping, cutting, chipping, sanding, fruit picking and minimising glare and brightness.
	400 series 	Medium Impact	OCC 401 Silver Mirror Lens, Black Frame, OCC 403 Red Mirror Lens, Silver & Gold Frame.	Fashion with wrap around coverage, lightweight, soft nose bridge. Mirror coating provides scratch resistance.	Ideal for use when cutting, sawing, chopping, drilling, hammering, fencing, lawn mowing and minimising glare and brightness.
	800 series 	Medium Impact	OCC 801 Clear A-F Lens, Black/Silver Temple, OCC 802 Grey A-F Lens, Black/Silver Temple.	Fashion with wrap around coverage, lightweight and soft nose bridge.	Ideal for larger faces, use when cutting, sawing, chopping, drilling, hammering, fencing and lawn mowing.
	1200 series 	Medium Impact	OCC 1203 Grey A-F Lens, Grey Frame, OCC 1204 Blue Mirror Lens, Grey Frame.	Fashion with wrap around coverage, lightweight, soft nose bridge. Blue mirror scratch-resistance.	Ideal for use when cutting, sawing, chopping, drilling, hammering, fencing, lawn mowing and minimising glare and brightness. Ideal for use with ear muffs.
3M Brand Eyewear and Goggles	FUEL™ X2 	Medium Impact	Brown A-F Lens and Red Mirror Lens.	Fashion with wrap around coverage, light-weight, soft nose bridge. Red mirror scratch-resistance.	Ideal for use when cutting, sawing, chopping, drilling, hammering, fencing, lawn mowing and minimising glare and brightness.
	Moon Dawg™ 	Low Impact	Grey A-F Lens and Indoor/Outdoor Mirror Lens.	Fashion with temples, lightweight. Light mirror lens provides scratch-resistance.	Ideal for non-power tool jobs with low impact hazards e.g. chopping, chipping, sanding and fruit picking.
	BX™ 	Medium Impact	Light Amber Lens, Clear Lens and Indoor/Outdoor Grey Lens. All A-F.	Sleek, contoured and fully adjustable for optimum fit.	Ideal for use when cutting, sawing, chopping, drilling, hammering, fencing and lawn mowing.
	V6 	Medium Impact	Grey Lens and Clear Lens, both A-F and H-C.	Sports inspired design with excellent protection.	Ideal for use when cutting, sawing, chopping, drilling, hammering, fencing and lawn mowing.
	2720 series 	Medium Impact	Classic Safety Eyewear – 2720 Clear, 2722 Amber, 2721 Smoke. All A-F and H-C.	Extremely lightweight and comfortable with a sporty, modern design.	Ideal for use in agriculture, assembly, automotive bodyshop construction, DIY. Ideal for use with ear muffs.
	2740 series 	Medium Impact	Comfort Safety Eyewear – 2740 Clear, 2742 Amber, 2741 Smoke. All A-F and H-C.	Wrap around sporty design with adjustable temple length and lens angle.	Ideal for use where adjustability is required.
	Virtua™ 	Medium Impact	Clear A-F, Clear H-C and Clear Uncoated.	Economical entry level with wrap around lens and extremely lightweight design.	Ideal for use when cutting, sawing, chopping, drilling, hammering, fencing and lawn mowing. Ideal for use with ear muffs.
	SmartLens™ 	Medium Impact	Photochromic, H-C lens.	Reactive UV lens – darkens in bright light and lightens in darker conditions*.	Ideal for use when working in changing light conditions i.e. low light to bright light and where eye protection needed.
	Light Vision™ II 	Medium Impact	Clear A-F Lens.	LED lights provide hands free task lighting. Lights swivel/adjust for bright directional beams.	Ideal for close viewing when working in dark cupboards, corners or spaces. Also provides eye protection.
	OX™ 2000 	Medium Impact	Overspectacles Clear A-F and H-C Lens.	Comfortable, lightweight overspectacles that fit over most kinds of prescription eyewear. Secure tips hold in place.	Ideal for use as an overspec and when looking down to perform tasks due to secure fit.
	332 & 334 Economy Goggles 	Medium Impact	332 & 334 Clear A-F Economy Goggles.	Economical entry level goggles with A-F protection. 332 has direct vents and 334 indirect vents to help minimise further fogging. 334 provides splash and dust protection.	Ideal for fine dust and liquid splash hazards (indirect venting) e.g. installing insulation, sanding or decanting chemicals. For larger particles direct venting goggle can be used.
	Lexa™ Gogglegear 	Medium Impact	Splash Gogglegear Clear A-F and H-C Lens and Dust Gogglegear Grey and Clear A-F and H-C Lens.	Extremely lightweight, comfortable splash and dust goggles.	Lexa Splash – Ideal for chemical and biological splash hazards e.g. decanting chemicals, cleaning with chemicals and medical/surgical procedures. Lexa Dust – Ideal for dusty environments e.g. sanding, installing insulation.
	Fahrenheit™ Goggle 	Medium Impact	Splash Goggles Clear A-F and H-C Lens and Dust Goggles Clear A-F and H-C Lens.	Lightweight, wide coverage design available in dust and splash. An acetate lens version is available for chemical resistance – Anti-Fog only.	Ideal for fine dust, liquid splashes, paint spray and other chemical aerosols and droplets.

Key: A-F = Anti-Fog, H-C = Hard-Coat.

Notes: All 3M lenses provide 99.9% UV protection.

* SmartLens – Assess your particular workplace and make all SmartLens wearers aware of the time required for the lens transition.

Special care should be taken when moving from outdoors to indoors. Outdoor temperatures may affect lens transition time.

Assess your worksite for suitability of the SmartLens. Lens transition times will suit some environments better than others.



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